



**Direct Drive Programlanabilir Uzun Kafa
Blue Jean Paça Dekoratif Nakış Otomatı**

**Decorative Sewing Automat With Extra Long Cylinder Arm
For Processing Tubular Leg Sections Of The Finished Jeans**

AST-210-1510/UK-XL400

PART MANUAL

PARÇA KATALOĞU



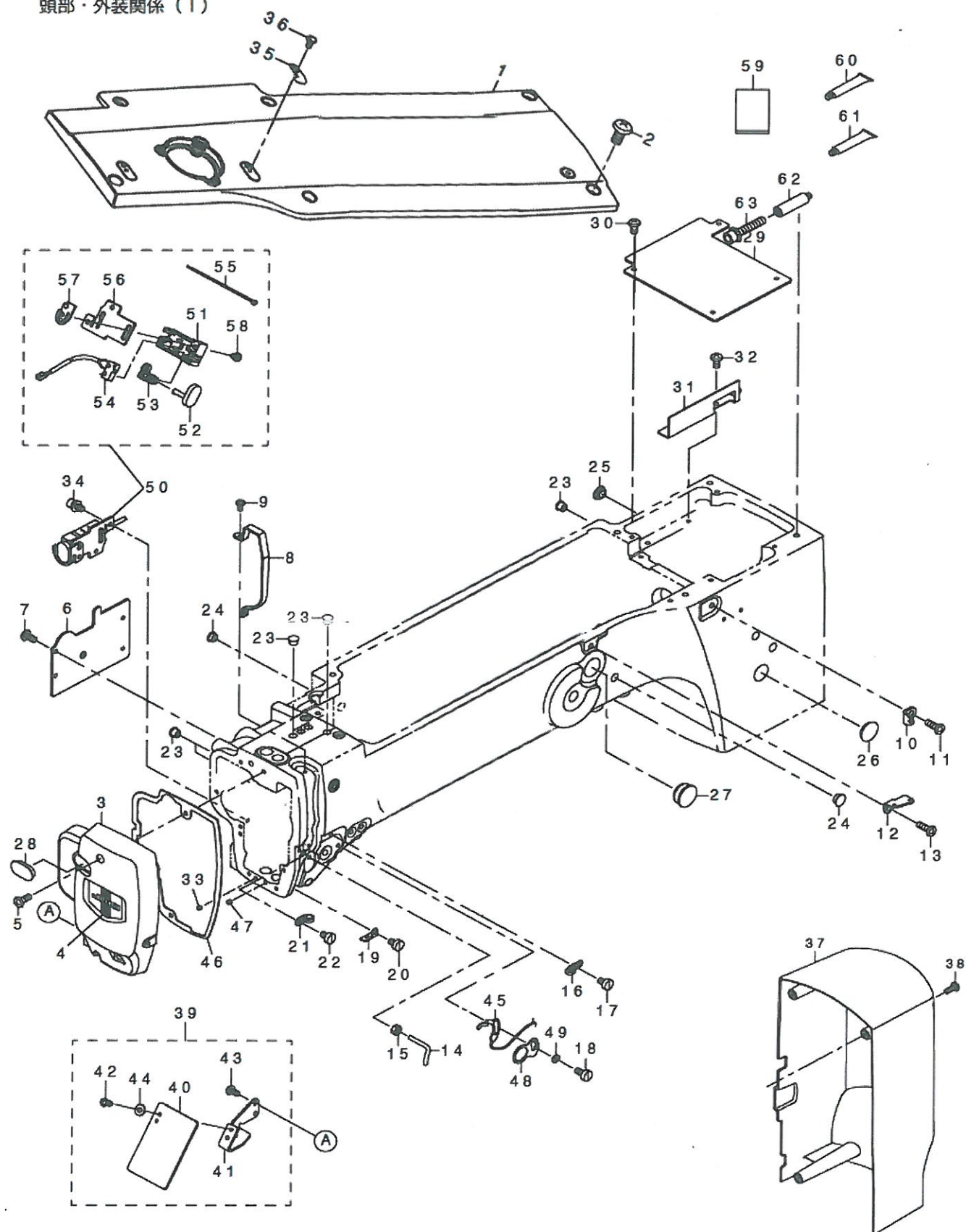
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1. FRAME & MISCELLANEOUS COVER COMPONENTS (1)

頭部・外装関係 (1)

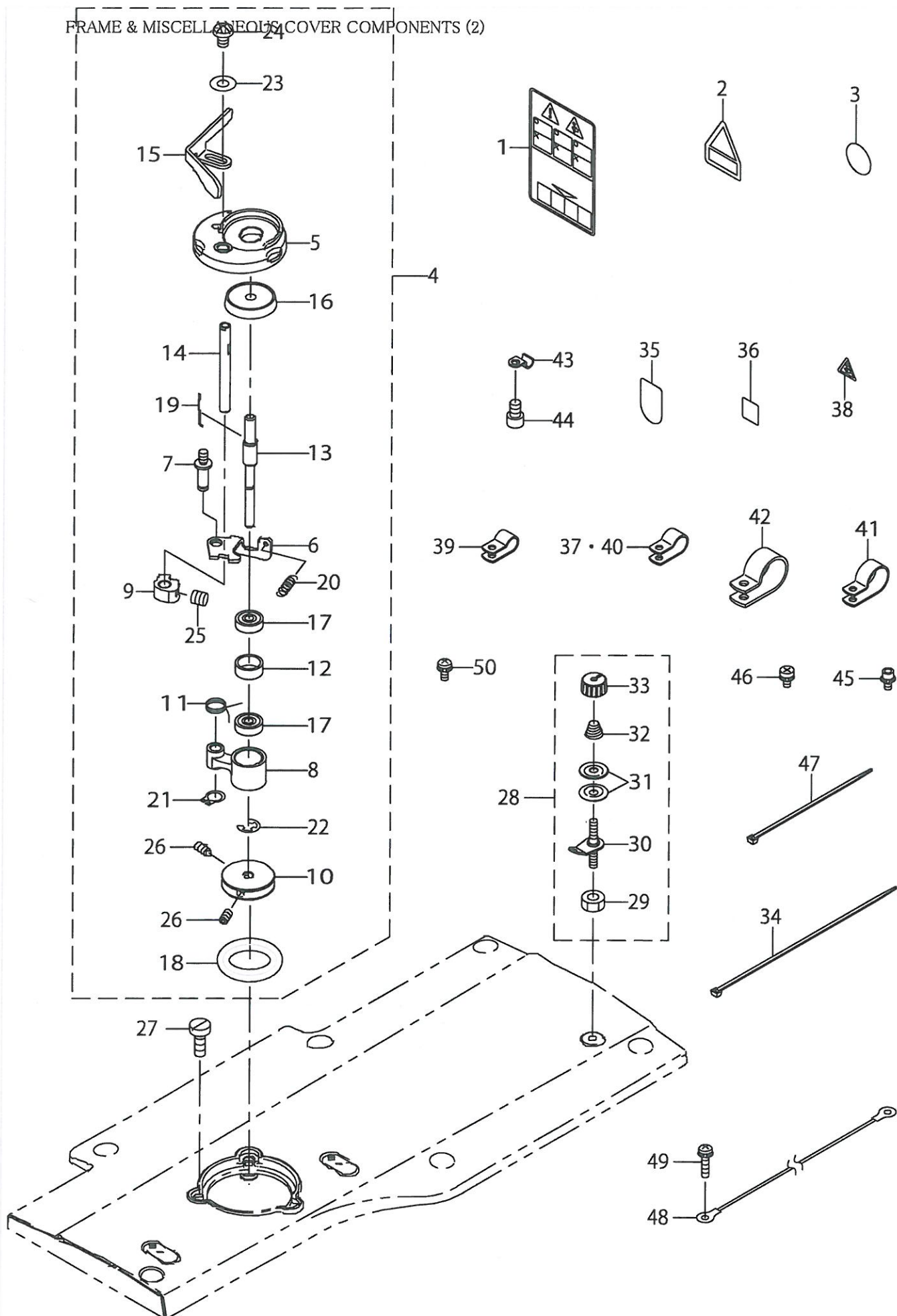


FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			CM301200001			SAFETY LABELS	1				
2			CM300200003			ATTENTION LABEL	1				
3			10004109	22901805		GROUND MARK	1	1.00			
4			40028338			BOBBIN_WINDER_UNIT	1				
5		*	26260109	26260000		BTW_BASE	1	1.00			
6		*	26260208			BTW_CAM_PLATE	1				
7		*	26260307			BTW_BASE_SHAFT	1				
8		*	26260406			BTW_SHAFT_BASE	1				
9		*	26260505			BTW_CAM_LEVER	1				
10		*	26260604			BTW_WHEEL	1				
11		*	26260703			BTW_TORSION_SPRING	1				
12		*	26260802	26260000		BTW_BEARING_SPACER	1	1.00			
13		*	40023865			BTW_SHAFT	1				
14		*	40023866		Disconinue	BTW_LEVER_SHAFT	1				
15		*	40030829			BTW_LEVER	1				
16		*	26261206			BTW_SPACER	1				
17		*	26261305	26260000		BTW_BEARING	2	1.00			
18	☆	*	26261503			BTW_WHEEL_RUBBER	1				
19		*	26261602			BOBBIN_SPRING	1				
20		*	26261701			BTW_SPRING	1				
21		*	RC0560711KP			RETAINING RING	1				
22		*	RE0400000K0			E-RING 4	1				
23		*	WP0450826SC			WASHER 4.5X10X0.8	1				
24		*	SM5040655SN			SCREW	1				
25		*	SM8050502TP			SCREW M5 L=5	1				
26		*	SM8040802TP			SCREW M4X8	2				
27			SM6041150TP			SCREW	3				
28			14113468			BOBBIN THREAD TENSION	1				
29		*	NS6110310SP			NUT 11/64-40	1				
30		*	14113450			BOBBIN THREAD TENSION	1				
31		*	B3126012000	22921506		THREAD TENSION DISK	2	1.00			
32		*	D7133555B00			CONNECTING ROD SPRING	1				
33		*	11072402			THREAD TENSION NUT	1				
34			EA9500B0200			CABLE BAND 150	2				
35			CM100100001			OIL INJECTION PROHIBITI	1				
36			CM600100101			WEEE MARK LABEL S	1				FOR JE
37			HX00150000D			CABLE CLIP	5				
38			CM300200001			ATTENTION SEAL	6				
39			HX00150000C			CABLE BAND	4				
40			HX00150000D			CABLE CLIP	1				FOR 2210
41			HX00150000H			CABLE CLIP	1				
42			HX00150000K			CABLE CLIP	1				
43			B3538112000			OIL RETURN TUBE HOLDE	2				
44			SM6040602TP			SCREW M4 L=6	2				
45			SL6040892TN			BOLT	2				
46			SL4040891SC			SCREW M4 L=8	4				
47			EA9500B0100			CABLE BAND	6				
48			40005712			EARTH CODE ASM	1				
49			SL4041891SC			SCREW M4 L=18	1				
50			SL4041091SC			SCREW M4 L=10	5				

701 ile başlayan kodlar Astron ürünüdür - Begining #701 with code is Astron products

FRAME & MISCELLANEOUS COVER COMPONENTS (2)



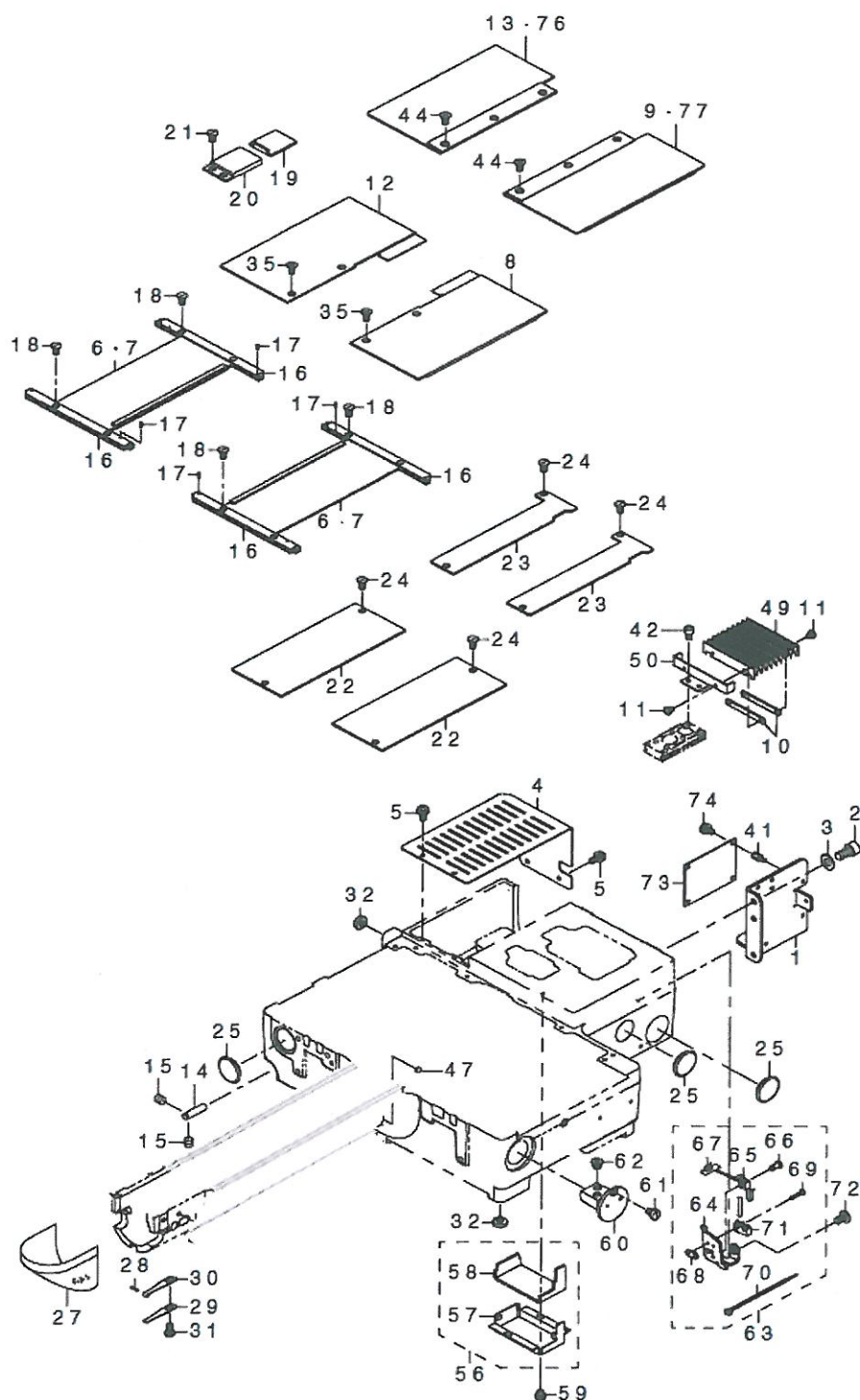
FRAME & MISCELLANEOUS COVER COMPONENTS (3)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40024997			LIFTER_BASE	1				
2			SM6061202TP			SCREW M6 L=12	2				
3			WP0651001SC			WASHER	2				
4			40025017		Disconinue	X_MOTOR_COVER	1				
5			SL4041091SC			SCREW M4 L=10	5				
6			40025018			X MOVEMENT LOWER CO	2				FOR 1306
7			40036457			X_MOVEMENT_LOWER_CO	2				FOR 1510,2210
8			40025023			X MOVEMENT UPPER COV	1				FOR 1306
9			40036459			X_MOVEMENT_UPPER_COV	1				FOR 1510
10			40036468			FEED_COVER_PLATE	2				FOR 1510,2210
11			SM7030450SC			SCREW M3X0.5 L=4	4				FOR 1510,2210
12			40025021			X MOVEMENT UPPER COV	1				FOR 1306
13			40036461			X_MOVEMENT_UPPER_COV	1				FOR 1510
14			40009290			HINGE STUD	2				
15			SM8060612TP			SCREW M6 L=6	4				
16			B1181210D00			X MOVEMENT COVER RAI	4				
17			PS0150042K0			SPRING PIN 1.5X 4	4				
18			SM1040870TP			SCREW	8				
19			B1123210000			Y DRIVE COVER	1				FOR 1306
20			B1124210000			Y FIXED COVER	1				FOR 1306
21			SM1040870TP			SCREW	2				FOR 1306
22			40025031			FEED BASE COVER	2				FOR 1306
23			40036464			FEED_BASE_COVER	2				FOR 1510,2210
24			SM1040870TP			SCREW	4				
25			B8267180000			RUBBER PLUG	3				
27			138168M8	13816855		HOOK COVER ASM.	1	1.00			
28			31262801			PIN	1				
29			26221200			HOOK COVER PRESSER SF	1				
30			26221101			HOOK COVER PRESSER SF	1				
31			SM5040855SN			SCREW	1				
32			B1116210D00			FRAME SUPPORT RUBBER	6				
35			SM1040801SP			SCREW M4X0.7 L=8	4				FOR 1306
41			HX003390000			STUD	4				
42			SM6040602TP			SCREW M4 L=6	2				FOR 1510,2210
47			TA0750404R0			PLUG D=7.5 L=3.5	1				
49			40036465			FEED_COVER	1				FOR 1510,2210
50			40036467			FEED_COVER_STAY	1				FOR 1510,2210
56			40026829			GEAR_COVER_ASM.	1				
57	*		40026830	40026829		GEAR_COVER	1	1.00			
58	*		40026831		Disconinue	GEAR_COVER_FELT	1				
59			SL4040681SC			COMBINATION SCREW M4	2				
60			40006836			OIL TANK ASM.	1				
61			SM6040650TP			SCREW	1				
62			40006840			RUBBER BUSH	2				
63			40029776			SAFTY_SW_ASM.	1				
64	*		40006496	40006495		SAFETY_SW_BASE	1	1.00			
65	*		23638109			SAFETY SWITCH ARM	1				
66	*		40006497	40006495		SAFETY_SW_ARM_SHAFT	1	1.00			
67	*		23638208	23638059		SAFETY SWITCH SPRING	1	1.00			
68	*		23638406	23638059		SAFETY SWITCH NUT	1	1.00			
69	*		SM4021201SC			SCREW M2 L=12	2				
70	*		EA9500B0100			CABLE BAND	1				
71	*		40029633		Disconinue	SAFETY SW CORD ASM.	1				
72			SM4050855SP			SCREW	1				
73			40032512			INT_PCB_ASM.	1				
74			SL4040891SC			SCREW M4 L=8	3				
76			40039534			X MOVEMENT UPPER COV	1				FOR 2210
77			40039532			X MOVEMENT UPPER COV	1				FOR 2210

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3. FRAME & MISCELLANEOUS COVER COMPONENTS (3)

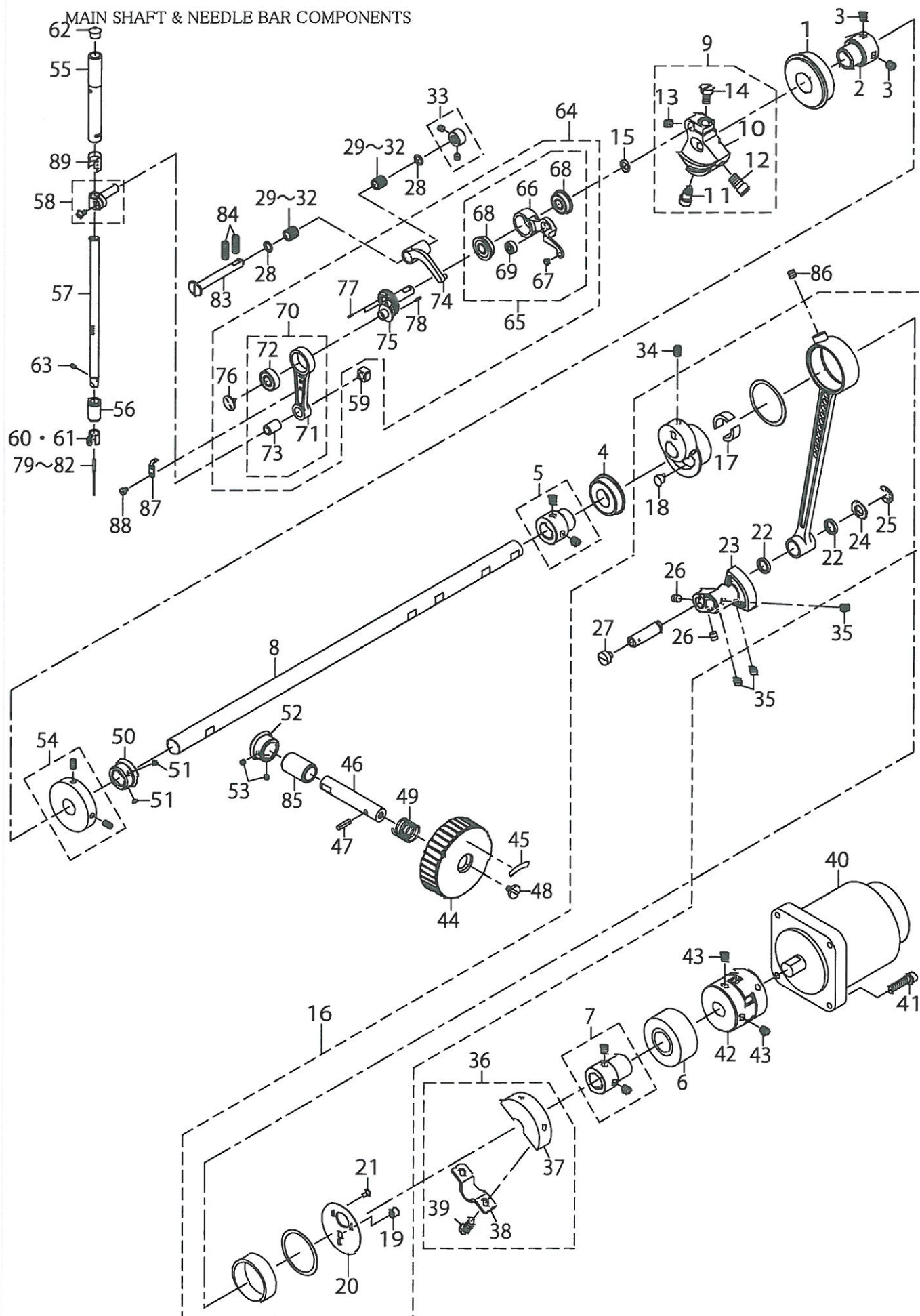
頭部・外装関係 (3)



MAIN SHAFT & NEEDLE BAR COMPONENTS

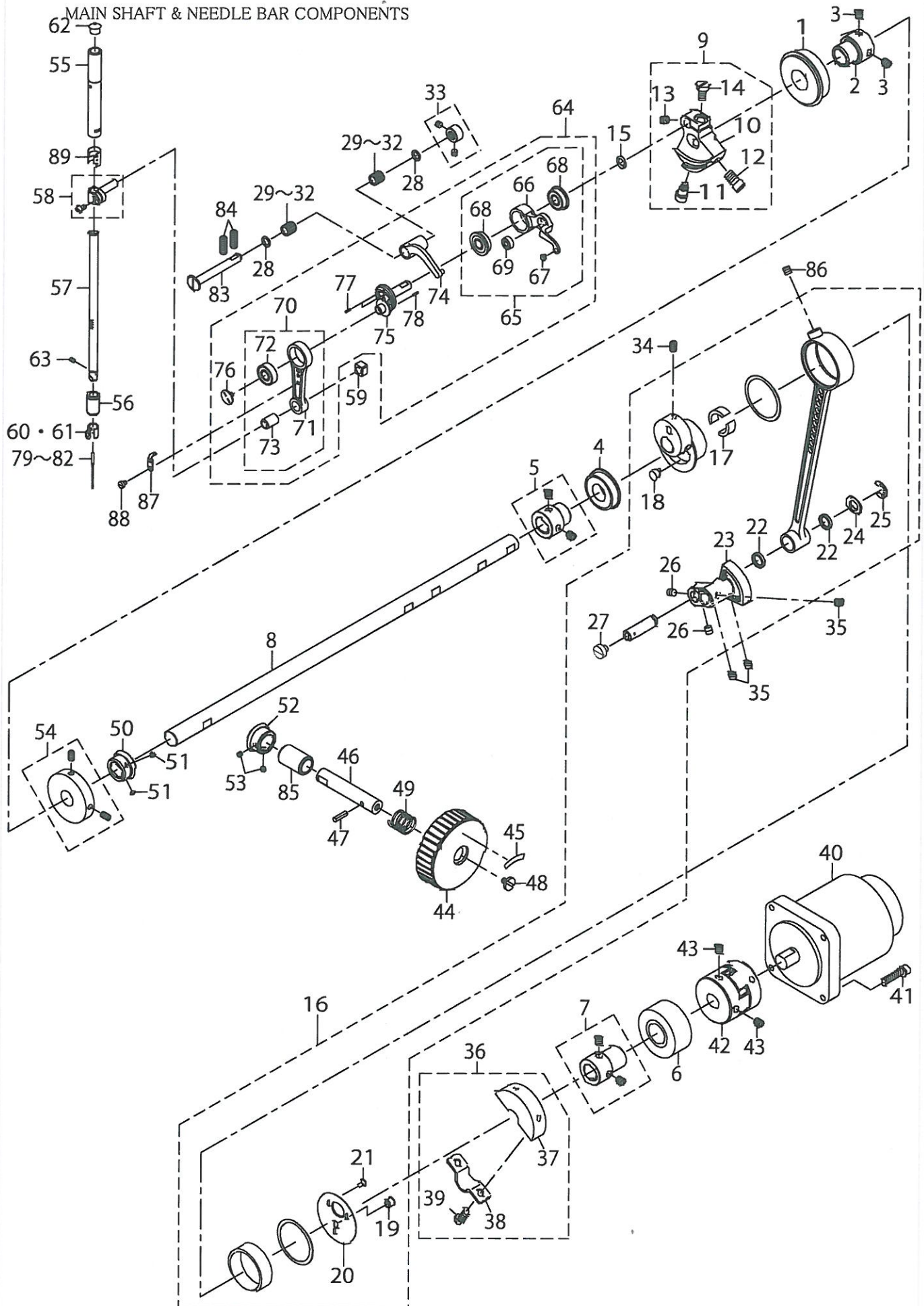
No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			SB120000900			BEARING	1				
2			23604200			MAIN SHAFT BEARING SUF	1				
3			SM8060812TP			SCREW M6 L=8	2				
4			SB120001800			BEARING	1				
5			40010415			BEARING_BUSH_A_ASM.	1				
6			SB120001700			BEARING	1				
7			40010418			BEARING_BUSH_B_ASM.	1				
8			40025417			MAIN SHAFT	1				
9			70125417			COUNTER_WEIGHT_ASM.	1				
10	*		40010423	40010422		COUNTER_WEIGHT	1	1.00			
11	*		40010424			COUNTER_WEIGHT_SCREW	1				
12	*		40010425			COUNTER_WEIGHT_SCREW	1				
13	*		40010426			COUNTER_WEIGHT_SCREW	1				
14	*		40010427			COUNTER_WEIGHT_SCREW	1				
15			WP0820516SP			WASHER 11.6X8.2X0.6	1				
16			40089367			CRANK ROD ALL ASM.	1				
17	*		40006555			UNDER CAM FELT	2				
18	*		TA0670604R0			PLUG D=6.7 L=6	1				
19	*		TA0670604R0			PLUG D=6.7 L=6	1				
20	*		40010421			CRANK_ROD_SUPPORT_PL	1				
21	*		SM1030601SP			SCREW M3 L=6	3				
22	*		10108009			OIL SEAL	2				
23	*		40006561	40031136		OSCILLATOR	1	1.00			
24	*		40026818			WASHER	1				
25	*		RE0800000K0			E-SHAPED SNAP RING (8M	1				
26	*		SM8480652TP			SCREW	2				
27	*		SM6060550TP			SCREW M6 L=4.5	1				
28			22891204			BEARING SUPPORT	2				
29			SB30700020A			BEARING	2				SELECTIVE PAF
30			SB30700020B			BEARING	2				SELECTIVE PAF
31			SB30700020C			BEARING	2				SELECTIVE PAF
32			SB30700020D			BEARING	2				SELECTIVE PAF
33			40010434			THRUST_COLLAR_ASM.	1				
34			SM8060812TP			SCREW M6 L=8	2				
35			SM8480652TP			SCREW	3				
36			40010437			CRANK_BALANCER_ASM.	1				
37	*		40010438	40010437		CRANK_BALANCER	1	1.00			
38	*		40010439			CRANK_BALANCER_FIX_PL	1				
39	*		40010440			CRANK_BALANCER_FIX_PL	2				
40			40052937			SERVO MOTOR 550W	1				
41			SL6052592TN			BOLT	4				
42			23604309	40051473		COUPLING	1	1.00			
43			SM8060812TP			SCREW M6 L=8	4				
44			B1212210D00			PULLEY	1				
45			B1144210000			REVOLVING DIRECTION L	1				
46			40044053			PULLEY SHAFT	1				
47			PS0400142KH			SPRING PIN 4X14	1				
48			A1230500000A			HANDWHEEL SETSCREW	1				
49			GAF01007000			SPRING	1				
50			40006515			GEAR_A	1				
51			SM8040310SS			SCREW M4 L=3	2				
52			40006516			GEAR_B	1				
53			SM8040310SS			SCREW M4 L=3	2				
54			40010533			BTW_DRIVING_WHEEL_ASM	1				
55			40077604			NEEDLE_ROD_METAL	1				
56			40077605			NEEDLE_ROD_LOWER_MET	1				
57			40026882			NEEDLE_BAR	1				
58			B14115520A0			NEEDLE BAR CONNECTIN	1				
59			B1414555000			SLIDE BLOCK	1				
60	☆		B1405210000			THREAD GUIDE A	1				TYPE S

MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

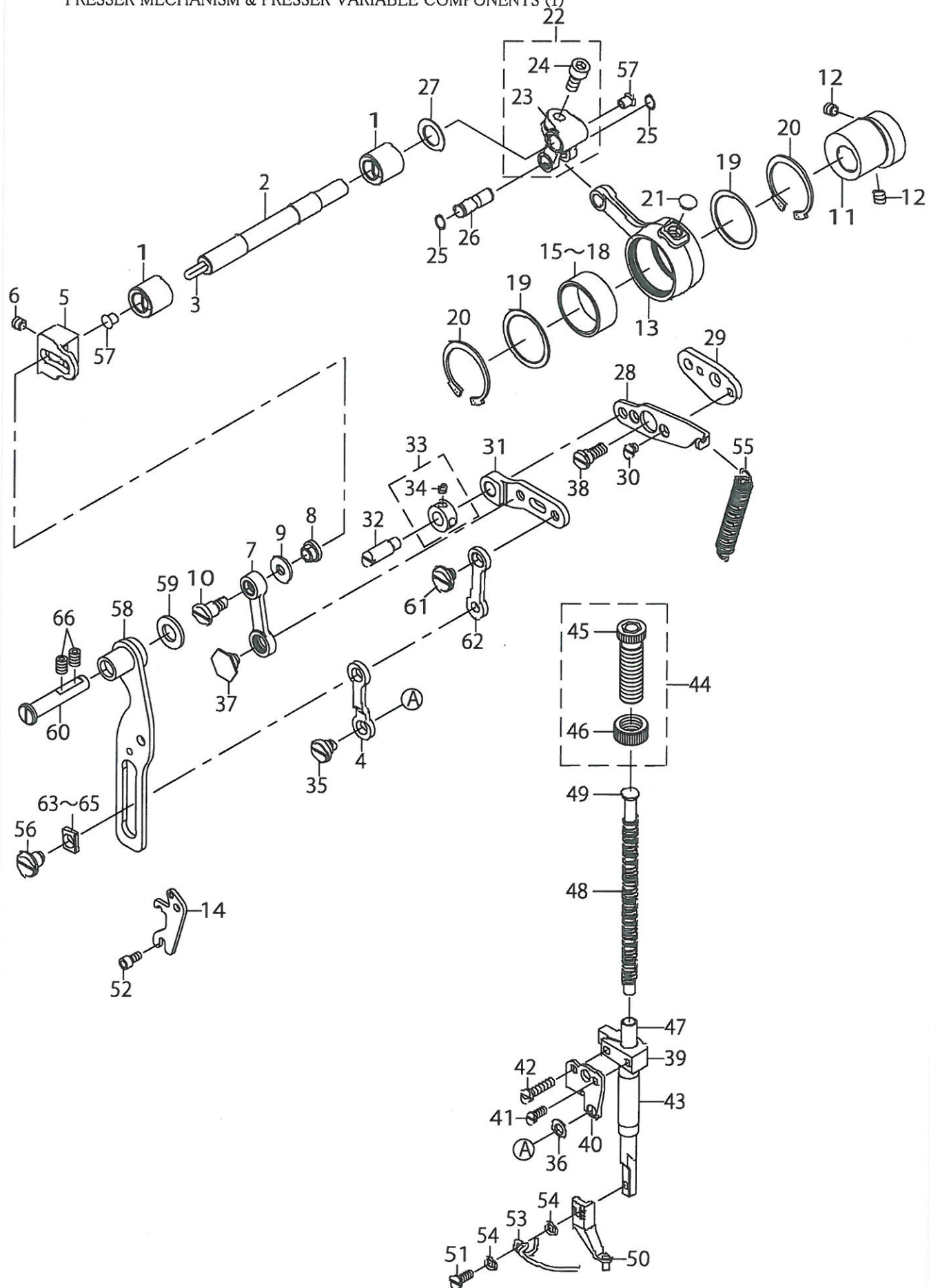
No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
61	☆		40026884			NEEDLE_BAR_SHREAD_GUI	1				TYPE H
62			22901409			NEEDLE BAR UPPER BUSH	1				
63			SM8030412TP			SCREW	1				
64			40078382			THREAD_TAKE_UP_COMPL	1				
65		*	40006530	40006529		THREAD_TAKE_UP_LEVER	1	1.00			
66		*	40006531	40006529		THREAD_TAKE_UP_LEVER	1	1.00			
67		*	B1908505000			THREAD PASS BUSH	1				
68		*	SB108002200			BEARING	2				
69		*	SB104001600			BEARING	1				
70		*	40078106			NEEDLE_BAR_CRANK_ROD	1				
71		*	40078088			NEEDLE_BAR_CRANK_ROD	1				
72		*	SB108002300			BEARING	1				
73		*	22891006	22890958		NEEDLE BAR CRANK ROD	1	1.00	選択部品	DDL-5700N	
73		*	22891006	23622251		NEEDLE BAR CRANK ROD	1	1.00	選択部品	DDL-9000,DP-2	
73		*	22891006	40078106		NEEDLE BAR CRANK ROD	1	1.00	選択部品	AMS- /IP-420,A	
73		*	22891006	40006534		NEEDLE BAR CRANK ROD	1	1.00	選択部品	LK- ,AMS-/IP-4	
74		*	40006532	40006529		THREAD_TAKE_UP_CRANK	1	1.00	選択部品	LK-1900ASS,HS	
74		*	40006532	40006923		THREAD_TAKE_UP_CRANK	1	1.00	選択部品	301~312のボタ	
74		*	40006532	40078382		THREAD_TAKE_UP_CRANK	1	1.00	選択部品	AMS-210EN	
75		*	40078083	40078382		NEEDLE_ROD_CRANK	1	1.00			
76		*	B1903552000			LEFT SCREW	1				
77		*	40078135			PIN	2				
78		*	B1705850000			STOPPER PIN	1				
79	☆		MDP500B1400			NEEDLE DPX5 #14	1				TYPE S(FOR ST
80	☆		MDP170B1800			NEEDLE DPX17 #18	1				TYPE H(FOR ST
81	☆		MC200501000			NEEDLE #100	1				TYPE S(FOR JE)
82	☆		MC372001100			NEEDLE 135X17 #110	1				TYPE H(FOR JE)
83			40078079			THREAD_TAKE_UP_CRANK	1				
84			SM8061612TP			SCREW M6X16	2				
85			40000299			NEEDLE FEED SHAFT MET	1				
86			SM8480652TP			SCREW	1				
87			40078107			KNIFE	1				
88			SM6030450TP			SCREW M3 L=4	2				
89			40078160			NEEDLE_ROD_METAL_GRE	1				



PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (1)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep- Q- TY	Status	Spec	Remarks
1			40025431			BUSHING	2				
2			40025427			INTERMEDIATE_PRESSER_S	1				
3			CQ303000000			OIL WICK	.1				
4			40030617			INTERMEDIATE_PRESSER_L	1				
5			40025012			ADJUSTING_ARM	1				
6			SM8060612TP			SCREW M6 L=6	1				
7			40068835			INTERMEDIATE_PRESSURE	1				
8			40025415			ADJUSTING_NUT	1				
9			WP0611626SP			WASHER 15X6X1.6	1				
10			SD0800746TP			SHOULDER SCREW	1				
11			40025428			ECCENTRIC_CAM	1				
12			SM8060812TP			SCREW M6 L=8	2				
13			40025011			CRANK_CONNECTING_ROD	1				
14			40068833			POSITIONING_LINK_SPRING	1				
15			B1636581A00			NEEDLE BEARING A	1				SELECTIVE PAI
16			B1636581B00			NEEDLE BEARING B	1				SELECTIVE PAI
17			B1636581C00			NEEDLE BEARING	1				SELECTIVE PAI
18			B1636581D00			NEEDLE BEARING	1				SELECTIVE PAI
19			40012965			BEARING_SUPPORT_PLATE	2				
20			RC3781518KP			RETAINING RING	2				
21			TA0750404R0			PLUG D=7.5 L=3.5	1				
22			I3122452			FEED BRANCH CRANK ASM	1				
23		*	I3122403			FEED BRANCH CRANK	1				
24		*	SM6061402TP			SCREW M6 L=14	1				
25			RC0650811KP			RETAINING RING	2				
26			40025429			ROD_CONNECTING_SHAFT	1				
27			WP1221016SP			WASHER	1				
28			40068834			POSITIONING_LINK	1				
29			40024988			POSITIONING_LINK_B	1				
30			SS1110640TP			SCREW 11/64-40 L=5.5	2				
31			40030620			INTERMEDIATE_PRESSER_L	1				
32			B1408180000			HINGE SCREW	1				
33			CS079073ASH			THRUST COLLAR ASM.	1				
34		*	SS8110410TP			SCREW 11/64-40 L=3.5	2				
35			SD0800386TP			SHOULDER SCREW D=8 H=	1				
36			40029419			LINK_CONNECTING_PLATE	1				
37			SD1000506TP			SHOULDER SCREW D=10 H=	1				
38			SD0800408TP			SHOULDER SCREW	1				
39			23610108			PRESSER BAR GUIDE BRAC	1				
40			40024991			LINK_CONNECTING_PLATE	1				
41			SS6090910SP			SCREW 9/64-40 L=9	1				
42			SS7111810TP			SCREW 11/64-40 L=18	1				
43			40078133			PRESSER_BUSHING	1				
44			22907554			PRESSER SPRING REG NUT	1				
45		*	22907505	22907554		PRESSER SPRING REGULA	1	1.00			
46		*	11071701	22907554		NUT	1	1.00			
47			40030623			INTERMEDIATE_PRESSER_E	1				
48			B161121000A			INNER PRESSER SPRING	1				
49			40023631			PRESSER GUIDE BAR	1				
50	☆		40023632			INTERMEDIATE PRESSER A	1				
51			SM7751160TP			SCREW	1				
52			SM6040802TP			SCREW M4X0.7 L=8	2				
53			B1634210D00			FINGER GUARD	1				
54			WP0430800SC			WASHER M4	2				
55			40030621			INTERMEDIATE_PRESSER_S	1				
56			SD0800656TP			SHOULDER SCREW	1				
57			TA0550604R0			RUBBER PLUG	2				
58			40077925			PRESSURE_VARIABLE_PLAT	1				
59			40078113			COLLAR	1				
60			40023624			THREAD_TRIMMER_SHAFT	1				
61			SD0800336TP			SHOULDER SCREW	1				
62			40030616			INTERMEDIATE_PRESSER_L	1				
63			40030628			SLIDE_BLOCK_A	1				SELECTIVE PAI
64			40030629			SLIDE_BLOCK_B	1				SELECTIVE PAI
65			40030630			SLIDE_BLOCK_C	1				SELECTIVE PAI
66			SM8060812TP			SCREW M6 L=8	2				

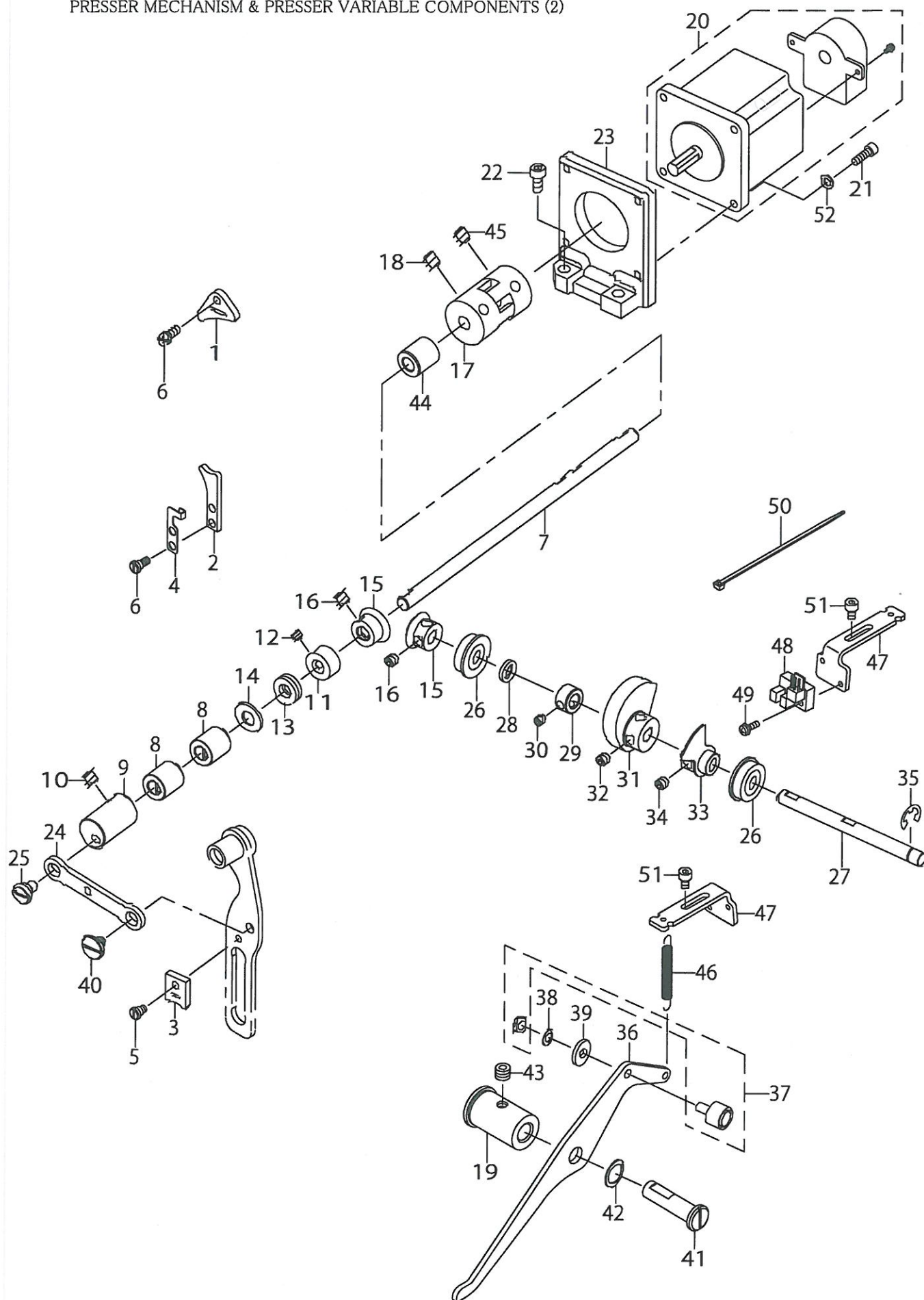
PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (1)



PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (2)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep- Q- TY	Status	Spec	Remarks
1			40030625			FACE_FELT_A	1				
2			40030626			FACE_FELT_B	1				
3			40030627			FACE_FELT_C	1				
4			40026817			FACE_FELT_B_SUPPORT	1				
5			40029420			FELT_SCREW_C	1				
6			40032483			FELT_SCREW_AB	3				
7			40077933			PRESSER_VARIABLE_SHAFT	1				
8			40025423			BUSHING B	2				
9			40026819			PRESSER_VARIABLE_ARM	1				
10			SM8480652TP			SCREW	2				
11			CS0800881TP			THRUST COLLAR	1				
12			SM8050412TP			SCREW M5 L=4	2				
13			SB408000100			BEARING	1				
14			WP0850002SP			WASHER 8.5X18X1.6	1				
15			40030615			PRESSER_LIFT_GEAR	2				
16			SM8060612TP			SCREW M6 L=6	4				
17			40030619			INTERMEDIATE_PRESSER_C	1				
18			SM8060802TP			SCREW M6 L=8	2				
19			40077938			LIFTING_LINK_SHAFT_MET.	1				
20			40102213			ENCODER MOTOR ASM	1				
21			SM6041202TP			SCREW M4X0.7 L=12	4				
22			SM6061802TP			SCREW M6 L=18	2				
23			40025010			PRESSER_MOTOR_BRACKET	1				
24			40024989			PRESSER_VARIABLE_LINK	1				
25			SD0800337TP			SHOULDER SCREW	1				
26			SB108000500			RADIAL BEARING	2				
27			40025426			PRESSER_LIFT_SHAFT	1				
28			WZ0850302K0			WAVED WASHER 8.5X12.5	1				
29			CS0800881TP			THRUST COLLAR	1				
30			SM8050412TP			SCREW M5 L=4	2				
31			40025016			LIFTING_CAM	1				
32			SM8060612TP			SCREW M6 L=6	2				
33			40025418			SENSOR_SLIT_ASM	1				
34			SM8060612TP			SCREW M6 L=6	2				
35			RE0700000K0			E-RING 7	1				
36			40077937			LIFTING_LINK	1				
37			40027870			CAM FOLLOWER	1				
38			WP0520656SA			WASHER 5.2X9.5X0.6	1				
39			WP0522016SH			WASHER	1				
40			SD0800387TP			SHOULDER SCREW D=8 H=	1				
41			40006716			THREAD_TRIMMER_SHAFT	1				
42			26226001			WASHER	1				
43			SM8060812TP			SCREW M6 L=8	1				
44			40043321			BUSHING_C	1				
45			SM8060812TP			SCREW M6 L=8	2				
46			40003970			TENSION RELEASE RETURN	1				
47			40077939			SENSOR_INSTALLING_BASE	1				
48			HD00057000A			PHOTO SENSOR	1				
49			SL4031081SF			SCREW M3 L=10	1				
50			EA9500B0100			CABLE BAND	1				
51			SM6040602TP			SCREW M4 L=6	4				
52			WP0450846SP			WASHER	4				

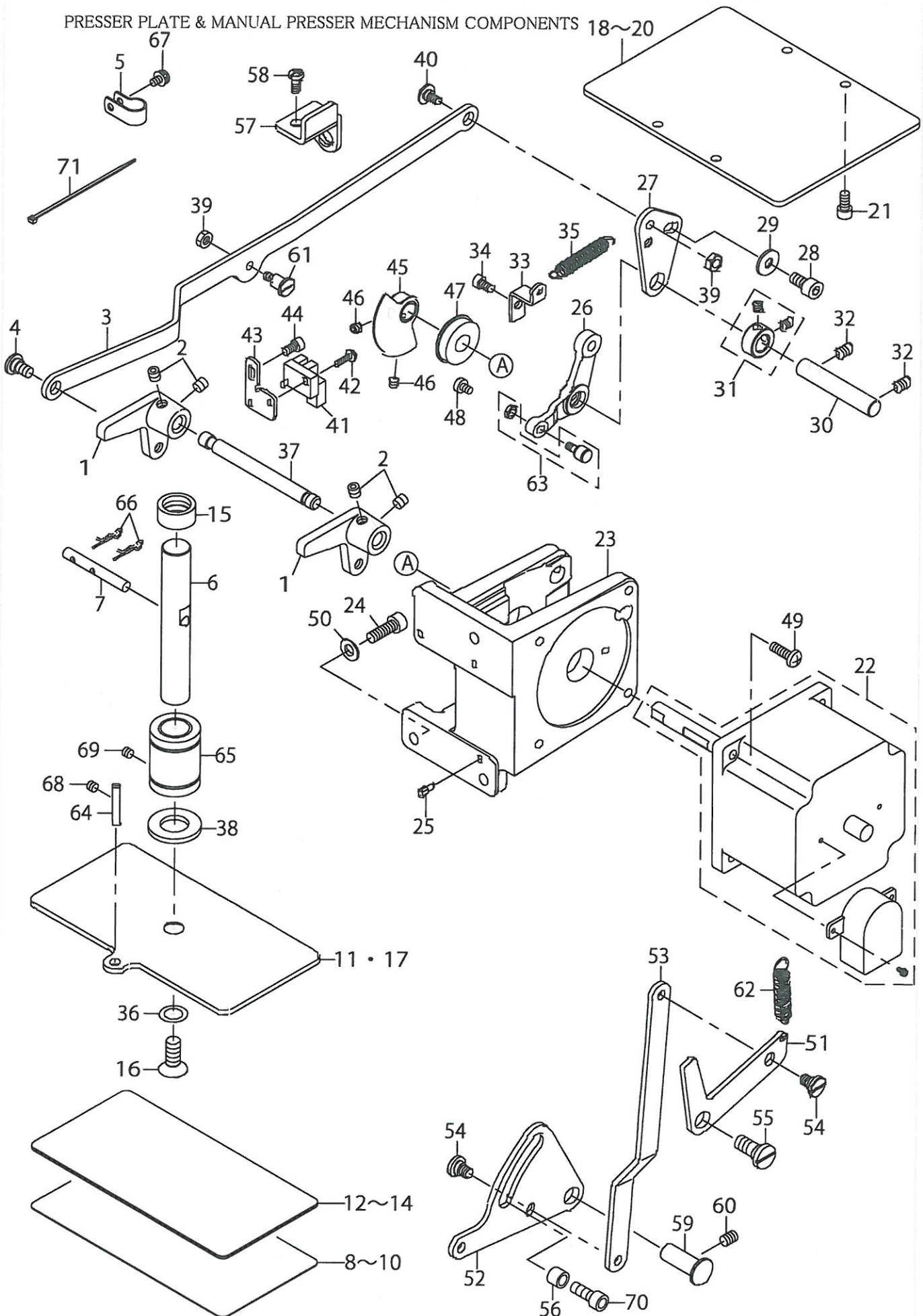
PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (2)



PRESSER PLATE & MANUAL PRESSER MECHANISM COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40077923			ARMA	2				TYPE S
2			SM8060612TP			SCREW M6 L=6	4				TYPE S
3			40077924			CONNECTING_LINK	1				TYPE S
4			SD0800346TP			SHOULDER SCREW	1				TYPE S
5			HX00150000D			CABLE CLIP	1				TYPE L
6			40077928			PRESSER SHAFT	1				TYPE S
7			40077929			PIN	1				TYPE S
8			B1520210D00A			PRESSER PLATE SHEET	1				FOR 1306
9			40036471			PRESSURE_PLATE_SEET	1				FOR 1510
10			40039538			PRESSURE_PLATE_SHEET	1				FOR 2210
11			40077927			PRESSURE_PLATE	1				1510 TYPE S
12			B1531210D00			PRESSER PLATE FITTING S	1				FOR 1306
13			40036472			PRESSURE_PLATE_FITTING	1				FOR 1510
14			40039539			PRESSURE PLATE FITTING	1				FOR 2210
15			40077930			PRESSURE_SHAFT_METAL	1				TYPE S
16			B1516210D00			SCREW	1				TYPE S
17			40077936			PRESSURE_PLATE	1				1306 TYPE S
18			40036470			PRESSURE_PLATE	1				1510 TYPE L
19			40077935			PRESSURE_PLATE	1				1306 TYPE L
20			40039537			PRESSURE_PLATE	1				2210 TYPE L
21			SM6051002TP			SCREW M5X0.8 L=10	4				TYPE L
22			40103968			ENCODER MOTOR ASM.(T	1				
23			40072211			MOTOR_BASE	1				
24			SM6061802TP			SCREW M6 L=18	3				
25			B1816215P00			GUIDE PIN	2				
26			40025009			PRESSER_LOWER_LINK_A	1				TYPE S
27			40024996			PRESSER_LOWER_ADJUSTI	1				TYPE S
28			SM6061202TP			SCREW M6 L=12	1				TYPE S
29			WP0611626SP			WASHER 15X6X1.6	1				TYPE S
30			40077931			PRESSURE_LOWERING_SHA	1				TYPE S
31			40010464			THRUST_COLLAR_ASM.	1				TYPE S
32			SM8060812TP			SCREW M6 L=8	2				TYPE S
33			40025436			LOWER_SPRING_HOOK	1				TYPE S
34			SM6040802TP			SCREW M4X0.7 L=8	1				TYPE S
35			26226209			SPRING	1				TYPE S
36			40023627			PRESSER PLATE SHEET W	3				TYPE S
37			40034922			PRESSER LINK SHAFT	1				TYPE S
38			22931505			RUBBER WASHER	1				TYPE S
39			NM6050001SP			NUT M5	2				TYPE S
40			SD0800327TP			SHOULDER SCREW	1				TYPE S
41			HD00057000A			PHOTO SENSOR	1				
42			SL4031291SC			SCREW M3X12	1				
43			40010443			SENSOR_INSTALLING_BASE	1				
44			SM6040802TP			SCREW M4X0.7 L=8	1				
45			40006666			SENSOR_SLIT_ASM.	1				
46			SM8050592TP			SCREW	2				
47			SB110002400			BEARING	1				
48			SM6040650TP			SCREW	1				
49			SM4051655SP			SCREW M5 L=16	4				
50			WP0651001SC			WASHER	3				
51			40024992			MANUAL_LOWER_PLATE	1				TYPE S
52			40024993			MANUAL_LOWER_LEVER	1				TYPE S
53			40024994			MANUAL_LOWER_LINK	1				TYPE S
54			SD0800337TP			SHOULDER SCREW	2				TYPE S
55			SD1000406TP			SHOULDER SCREW	1				TYPE S
56			26228809			SLIDE ROLLER	1				TYPE S
57			40024995			SPRING_HOOK	1				TYPE S
58			SM4061255SP			SCREW M6 L=12	1				TYPE S
59			13747001			BELL CRANK SHAFT	1				TYPE S
60			SM8060812TP			SCREW M6 L=8	1				TYPE S

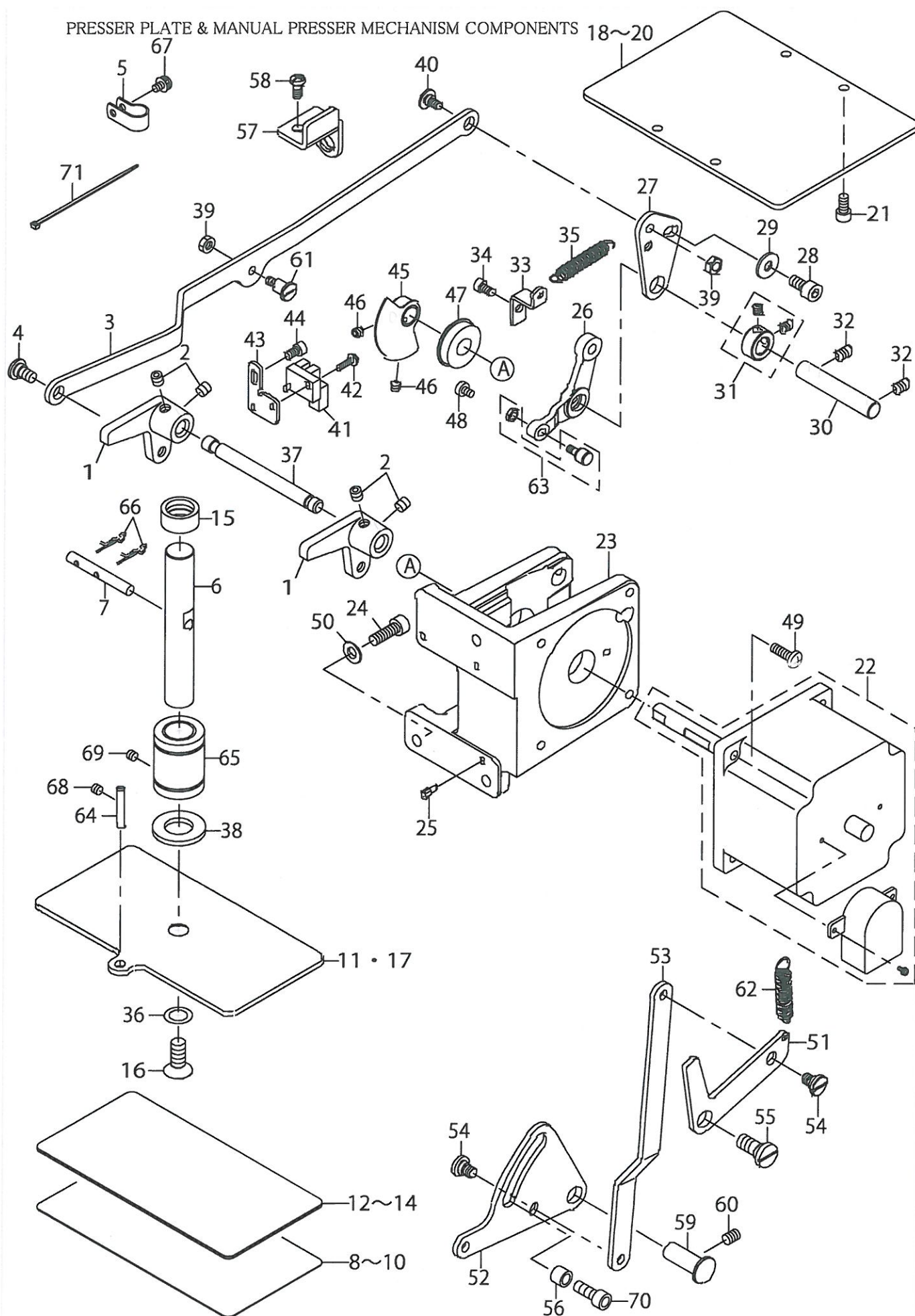
PRESSER PLATE & MANUAL PRESSER MECHANISM COMPONENTS



PRESSER PLATE & MANUAL PRESSER MECHANISM COMPONENTS

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PRESSER PLATE & MANUAL PRESSER MECHANISM COMPONENTS 18~20



SHUTTLE DRIVER SHAFT COMPONENTS

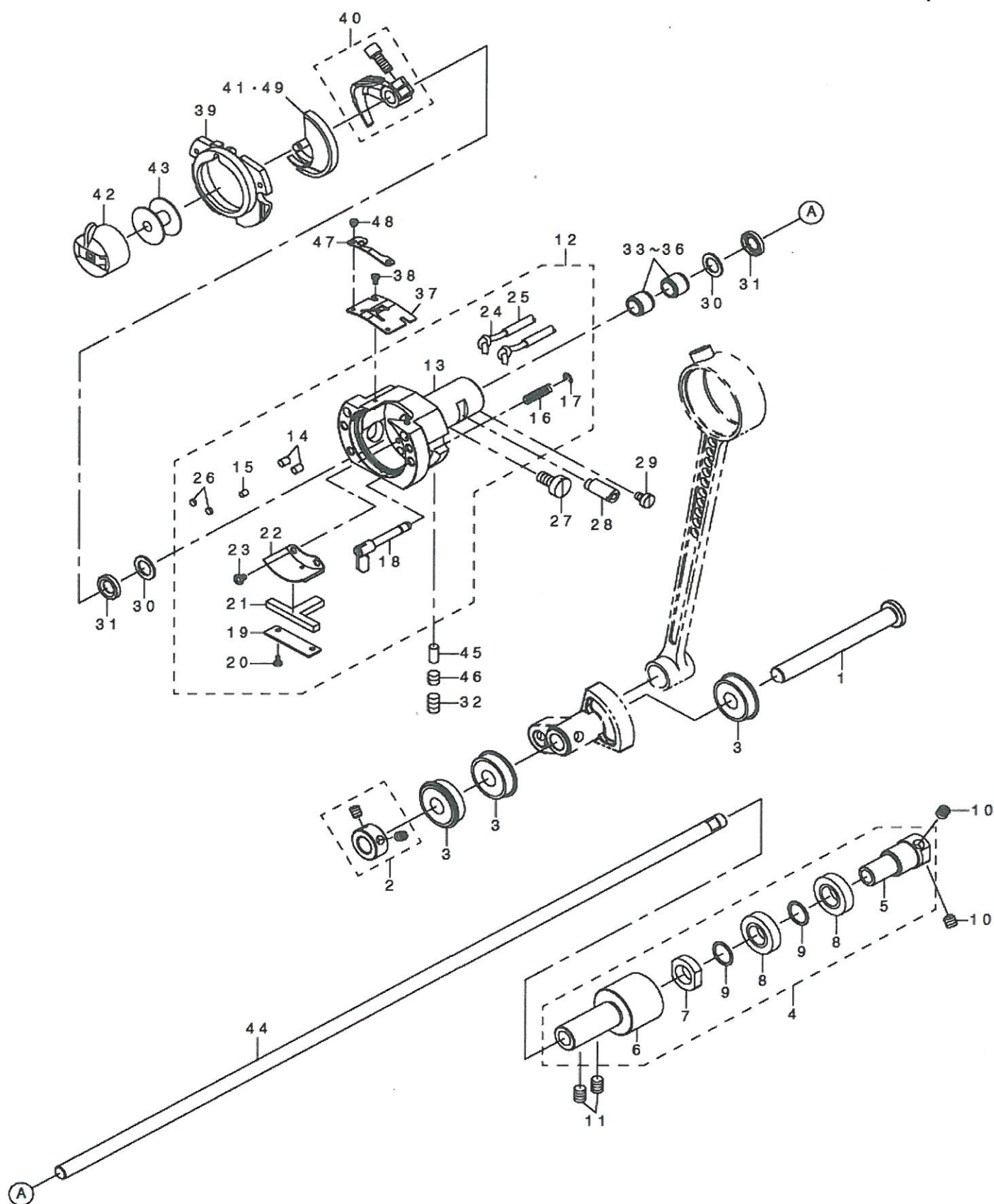
No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40024066			OSCILLATOR SHAFT	1				
2			40010464			THRUST COLLAR ASM.	1				
3			SB110002400			BEARING	3				
4			40072009			LOWEY SHAFT GEAR ASM	1				
5		*	40006567	40016077		LOWER SHAFT GEAR	1	1.00			
6		*	40006569	40016077		LOWER SHAFT REAR MET.	1	1.00			
7		*	40024063			NUT	1				
8		*	SB112001700			BEARING	2				
9		*	40006317			LOWER SHAFT GEAR RING	2				
10			SM8060612TP			SCREW M6 L=6	2				
11			SM8060812TP			SCREW M6 L=8	2				
12			40089364			SHUTTLE ASM.	1				
13		*	40089365			SHUTTLE	1				
14		*	B1820210D00			SHUTTLE OIL FELT A	2				
15		*	B1821210D00			SHUTTLE OIL FELT B	1				
16		*	B1822215P00			INNER HOOK PRESSER SP	2				
17		*	RE0300000K0			E-RING 3	2				
18		*	26501858			INNER-HOOK-PRESSER CO	2				
19		*	14104004			ONCE THROUGH OIL FEL	1				
20		*	SM6020460TP			SCREW	2				
21		*	14103907			SHUTTLE ONCE THROUGH	1				
22		*	40006577			SHUTTLE LUBRICATING PI	1				
23		*	SM4030455SP			SCREW	2				
24		*	CQ200000000			OIL WICK	2.8				
25		*	23630007			TUBE	1.1				
26		*	13529607			SHUTTLE PACKING	2				
27			40010470			SHUTTLE ASM SCREW	1				
28			40010471			SHUTTLE RACE ADJUSTIN	1				
29			SM6040650TP			SCREW	1				
30			40010472			SHUTTLE BEARING RING	2				
31			40006576			SHUTTLE OIL SEAL	2				
32			SM8061050TP			SCREW	1				
33			SB30800100A			BEARING	2				SELECTIVE PAF
34			SB30800100B			BEARING	2				SELECTIVE PAF
35			SB30800100C			BEARING	2				SELECTIVE PAF
36			SB30800100D			BEARING	2				SELECTIVE PAF
37	☆		40036117			SHUTTLE UPPER SPRING	1				
38			SM6020460TP			SCREW	2				
39			14103352			INNER HOOK PRESSER ASM	1				
40	☆		40014963			SHUTTLE DRIVER ASM.	1				
41	☆		40061991			SHUTTLE(H)	1				TYPE H
42	☆		B1828210DAA			BOBBIN CASE ASM.	1				
43	☆		B1806210D00			BOBBIN	1				
44			70124062			LOWER SHAFT	1				
45			40006578			OIL WICK PRESSER	1				
46			SM8060610TP			SCREW	1				
47			40036118			LOWER THREAD HOLDER	1				
48			SM6020250TP			SCREW	2				
49	☆		40014964			SHUTTLE	1				TYPE S

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8. SHUTTLE DRIVER SHAFT COMPONENTS

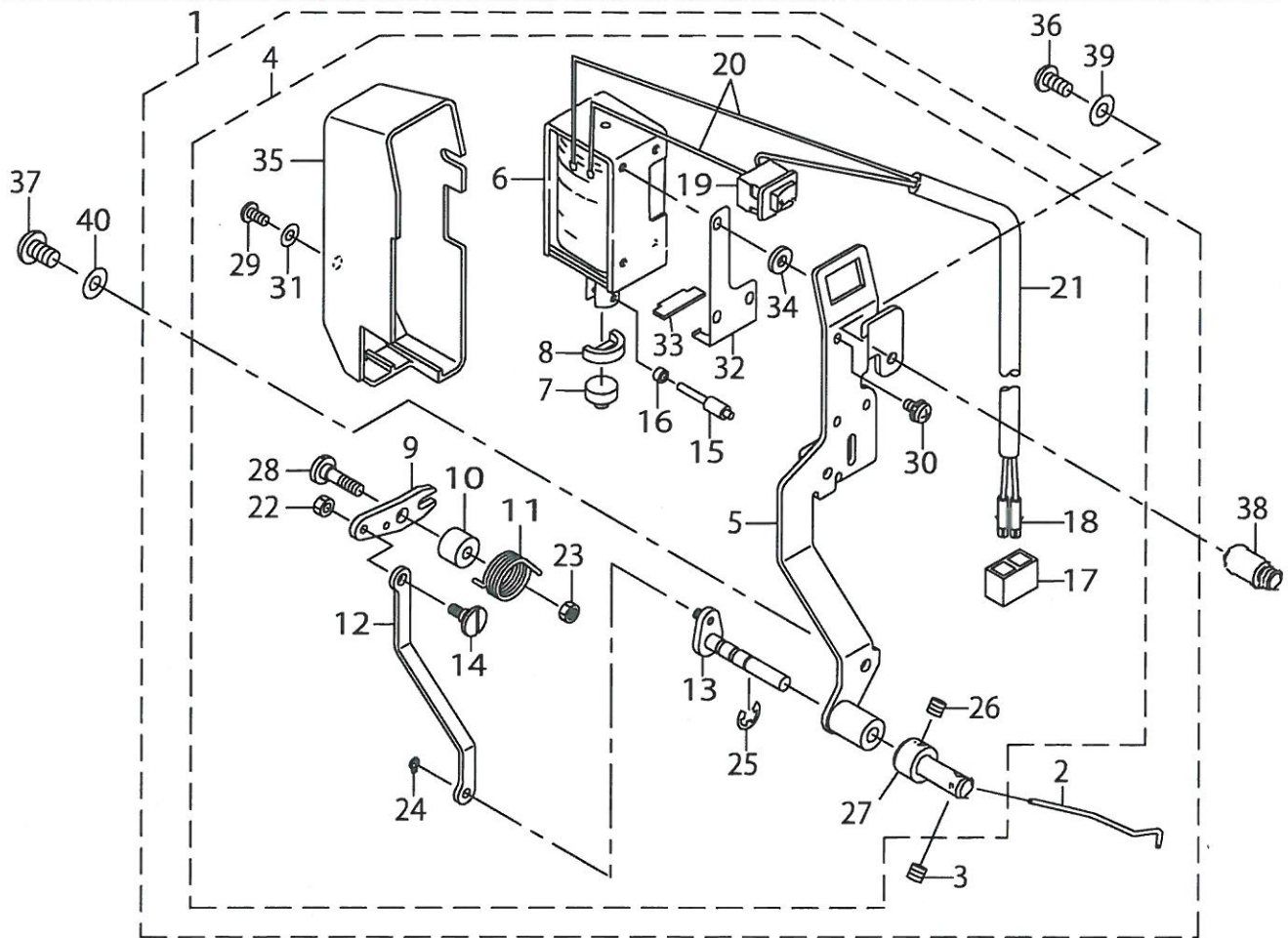
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WIPER MECHANISM COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40086363			WIPER_ASM	1				
2		*	B2107210D00			WIPER	1				
3		*	SM8040412TP			SET SCREW M4 L=4	1				
4		*	40086364			WIPER_B_ASM	1				
5		*	40086355			WIPER_BASE_ASM	1				
6		*	40030956			WIPER_SOLENOID	1				
7		*	22955900			WIPER RUBBER A	1				
8		*	22956007			WIPER RUBBER B	1				
9		*	40086350			WIPER_LINK_A	1				
10		*	40086353			WIPER_HINGE_SCREW_COL	1				
11		*	40086349			WIPER_SPRING	1				
12		*	40086357			WIPER_LINK_B	1				
13		*	40086358			WIPER_DRIVING_SHAFT_AS	1				
14		*	22956908			WIPER LINK B HINGE SCRE	1				
15		*	40086352			WIPER_SOLENOID_SHAFT	1				
16		*	22957203			WIPER LINK COLLAR	1				
17		*	HK034610020			2-POLE NYLON PLUG	1				
18		*	HK03464000B			PIN CONTACT	2				
19		*	HA006000000			SWITCH	1				
20		*	HW200390000			ELECTRIC WIRE	0.04				
21		*	HW500070000			2-CORE CABTYRE CORD	1.8				
22		*	NS6090310SP			NUT 9/64-40	1				
23		*	NM6050001SC			NUT M5	1				
24		*	RC0370411KP			RETAINING RING	1				
25		*	RE0500000K0			E-RING	1				
26		*	SM8040412TP			SET SCREW M4 L=4	1				
27		*	40086354			WIPER_SHAFT_CAP	1				
28		*	40086351			SHOULDER_SCREW	1				
29		*	SM4030601SN			SCREW M3X6	1				
30		*	SL4031091SC			SCREW M3X10	3				
31		*	WP0320501SC			WASHER M3	1				
32		*	40037500			RUBBER HOLDER	1				
33		*	40037501			STOPPER RUBBER	1				
34		*	WP0482086SD			WASHER 4.8X11.5X2	3				
35		*	22955504			WIPER COVER	1				
36			SM4040855SP			SCREW	1				
37			SM4050855SP			SCREW	1				
38			40025440			WIPER_STUD_TOP	1				
39			WP0450801SD			WASHER 4.5X10X0.8	1				
40			WP0531001SC			WASHER	1				

WIPER MECHANISM COMPONENTS

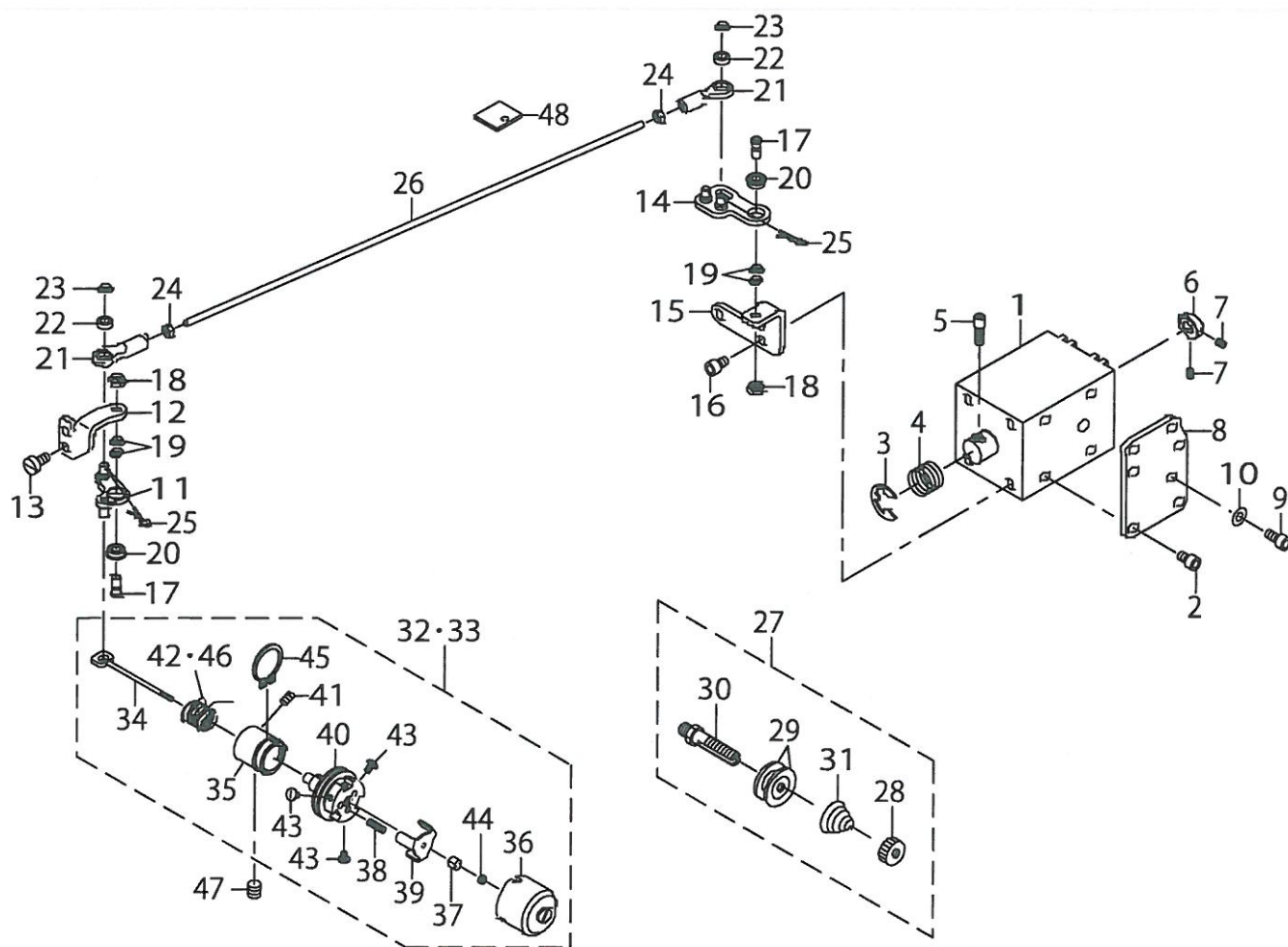


TENSION RELEASE & THREAD TENSION COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40073660			AT SOLENOID	1				
2			SM6040602TP			SCREW M4 L=6	4				
3			RE0900000K0			E-RING 9	1				
4			40006625			SPRING	1				
5			40006617			AT_SOL_PIN	1				
6			40010477			AT_SOL_COLLAR	1				
7			SM8030412TP			SCREW	2				
8			40010479			AT_PLATE	1				
9			SM6040802TN			SCREW	2				
10			WP0430801SC			WASHER 4.3X9X0.8	2				
11			40024070			AT_DRIVE_LINK(F)ASM.	1				
12			40023993			AT_PIVOT_BASE(F)	1				
13			SM6040860TP			SCREW M4 L=8	2				
14			40032345			AT_DRIVE_LINK_RASM	1				
15			40077932			AT_PIVOT_BASE (R)	1				
16			SM6040602TP			SCREW M4 L=6	2				
17			40010487			AT_PIVOT_SCREW	2				
18			NM6040003SC			NUT M4	2				
19			40010489			AT_PIVOT_SCREW_WASHER	4				
20			40010490			AT_PIVOT_BEARING	2				
21			40010497			AT_JOINT	2				
22			40010498			AT_JOINT_BEARING	2				
23			40010489			AT_PIVOT_SCREW_WASHER	2				
24			40010499	NM6030001SC		AT_JOINT_NUT	2	1.00			
25			40006622			AT_SNAP_PIN	2				
26			70123997			AT_CONNECTION_BAR	1				
27			40010503			THREAD_TENSION_1_ASM.	1				
28	*		22928808			NUT	1				
29	*		22921506			THREAD TENSION DISK	2				
30	*		40010504	40010503		THREAD_TENSION_SHAFT	1	1.00			
31	*		26218602			FIRST THREAD TENSION S	1				
32			40029411			THREAD_TENSION_2_ASM.	1				TYPE H
33			40010508			THREAD_TENSION_2_ASM.	1				TYPE S
34	*		40010509			TENSION RELEASE PIN	1				
35	*		40010510			THREAD_TENSION_POST.B	1				
36	*		40010511			DISK_STOPPER_HOLDER.C.	1				
37	*		40010512			THREAD_TENSION_SHAFT_	1				
38	*		40010513			DISK_STOPPER_SPRING	3				
39	*		40010514			DISK_STOPPER	1				
40	*		40010515			ASSY_THREAD_TENSION_PO	1				
41	*		40011359	40010508		POST_BASE_SCREW	1	1.00			
42	☆	*	40029412			THREAD_TAKE-UP_SPRING	1				TYPE H
43	*		40010521			HOLD_CAP_SCREW	3				
44	*		40010522			SHAFT_NUT	1				
45	*		40010523	40010508		POST_BASE_C_RING	1	1.00			
46	☆	*	22921605			THREAD TAKE-UP SPRING	1				TYPE S
47			SM8061612TP			SCREW M6X16	1				
48			40013967			AT FELT	1				

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TENSION RELEASE & THREAD TENSION COMPONENTS

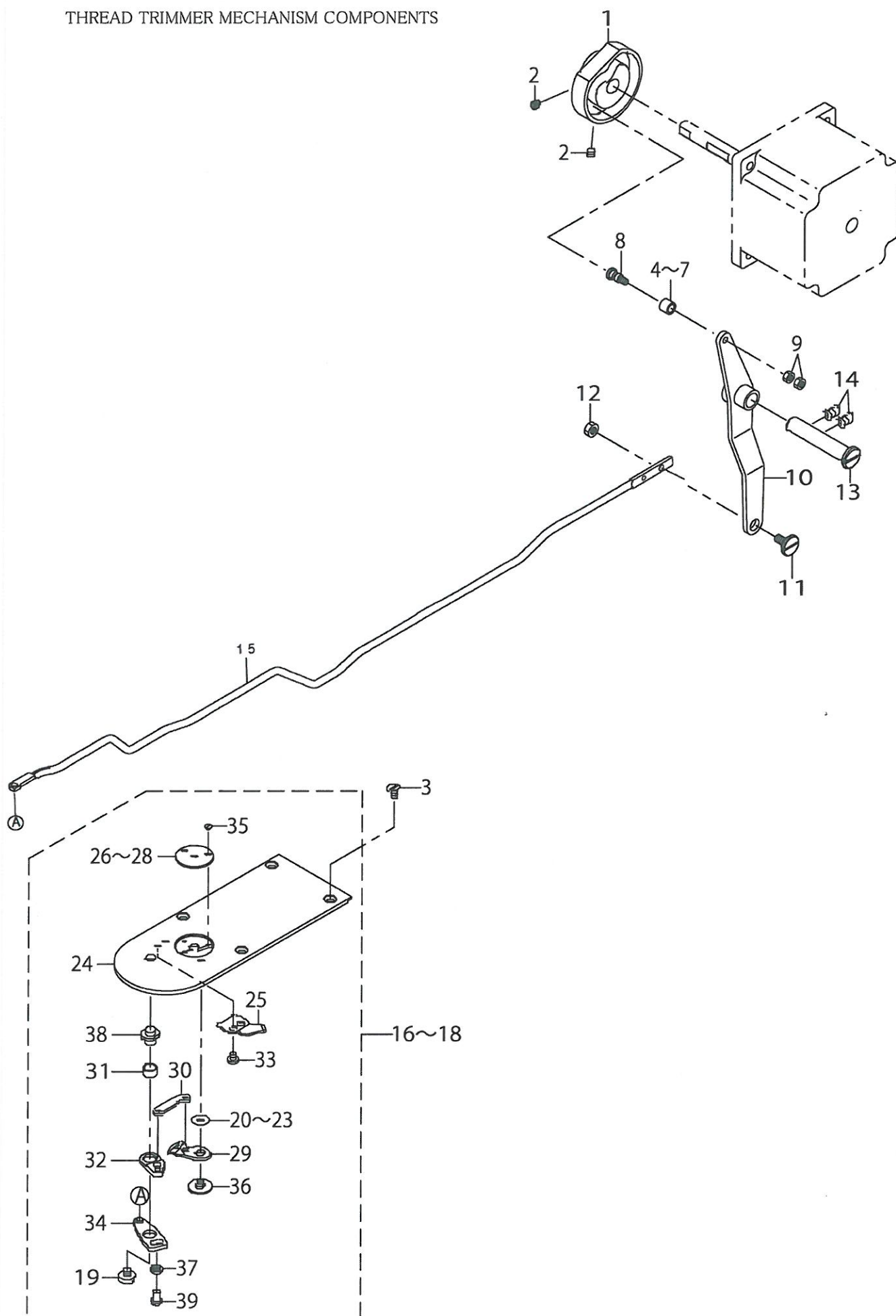


THREAD TRIMMER MECHANISM COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep- Q- TY	Status	Spec	Remarks
1			40030936			THREAD_TRIMMER_CAM	1				
2			SM8050592TP			SCREW	2				
3			SM1040650TP			SCREW	4				
4			23517501			NEEDLE CAM ROLLER A	1				SELECTIVE PAF
5			23517600			NEEDLE CAM ROLLER B	1				SELECTIVE PAF
6			23517709			NEEDLE CAM ROLLER C	1				SELECTIVE PAF
7			23517808			NEEDLE CAM ROLLER D	1				SELECTIVE PAF
8			40040256			ROLLER_SHAFT	1				
9			NM6040001SP			NUT M4X0.7	2				
10			40072228			THREAD_TRIMMER_LINK_A	1				
11			SD0800327TP			SHOULDER SCREW	1				
12			NM6050001SP			NUT M5	1				
13			40023624			THREAD_TRIMMER_SHAFT	1				
14			SM8060812TP			SCREW M6 L=8	2				
15			70130935			CONNECTING BAR	1				
16			40030932			NEEDLE_PLATE_ASM.	1				TYPE S
17			40030933			NEEDLE_PLATE_H_ASM.	1				TYPE H
18			40073085			NEEDLE_PLATE_H_2.4_ASM.	1				TYPE H (DESTIN
19		*	SS6110430TP			SCREW 11/64-40 L= 4.0	1				
20		*	B242328000D			MOVING KNIFE WASHER D	1				SELECTIVE PAF
21		*	B242328000C			MOVING KNIFE WASHER C	1				SELECTIVE PAF
22		*	B242328000A			MOVING KNIFE WASHER A	1				SELECTIVE PAF
23		*	B242328000B			MOVING KNIFE WASHER B	1				SELECTIVE PAF
24		*	40030934			NEEDLE_PLATE	1				
25		*	B2424210000			COUNTER KNIFE	1				
26	☆	*	B242621000A			NEEDLE HOLE GUIDE D=1	1				TYPE S
27	☆	*	B242621000B			NEEDLE HOLE GUIDE D=2	1				TYPE H
28	☆	*	B242621000D			NEEDLE HOLE GUIDE D=2	1				TYPE H (DESTIN
29	☆	*	B2421210AA0			MOVING KNIFE COMPL.	1				
30		*	B2418280000			MOVING KNIFE LINK	1				
31		*	B2416280000			THREAD CUTTING LEVER	1				
32		*	B24152800A0			THREAD CUTTER LEVER A	1				
33		*	SS7090410SP			SCREW 9/64-40 L= 3.5	1				
34		*	B24142800A0			THREAD CUTTER LEVER A	1				
35		*	SS1060210TP			SCREW 3/32-56 L=2.2	2				
36		*	B2417210000			MOVING KNIFE HINGE SCF	1				
37		*	WP0450846SP			WASHER	1				
38		*	B2417280000			THREAD CUTTER LEVER S	1				
39		*	SS7110740TP			SCREW 11/64-40 L=7	1				

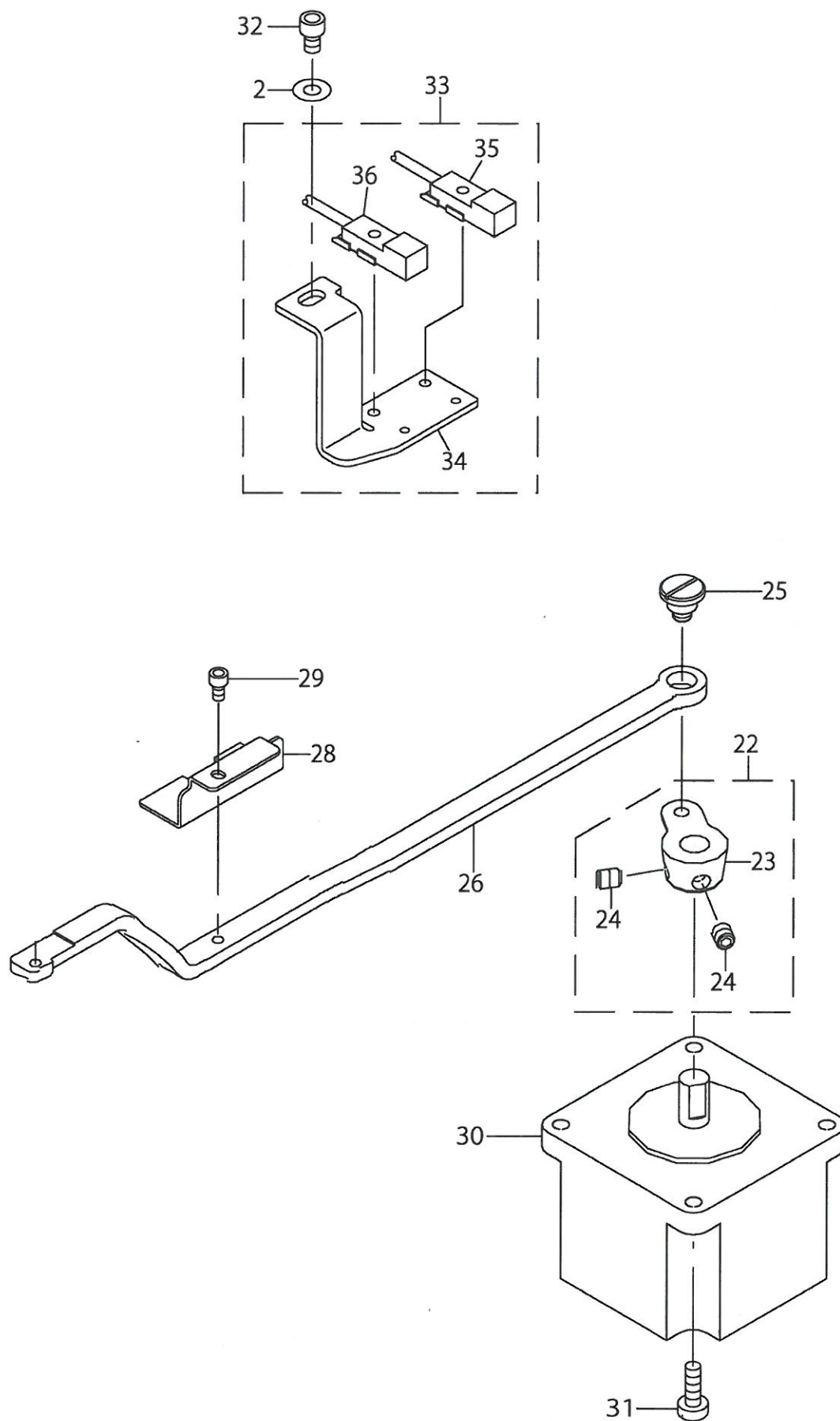
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THREAD TRIMMER MECHANISM COMPONENTS



THREAD CLAMP COMPONENTS

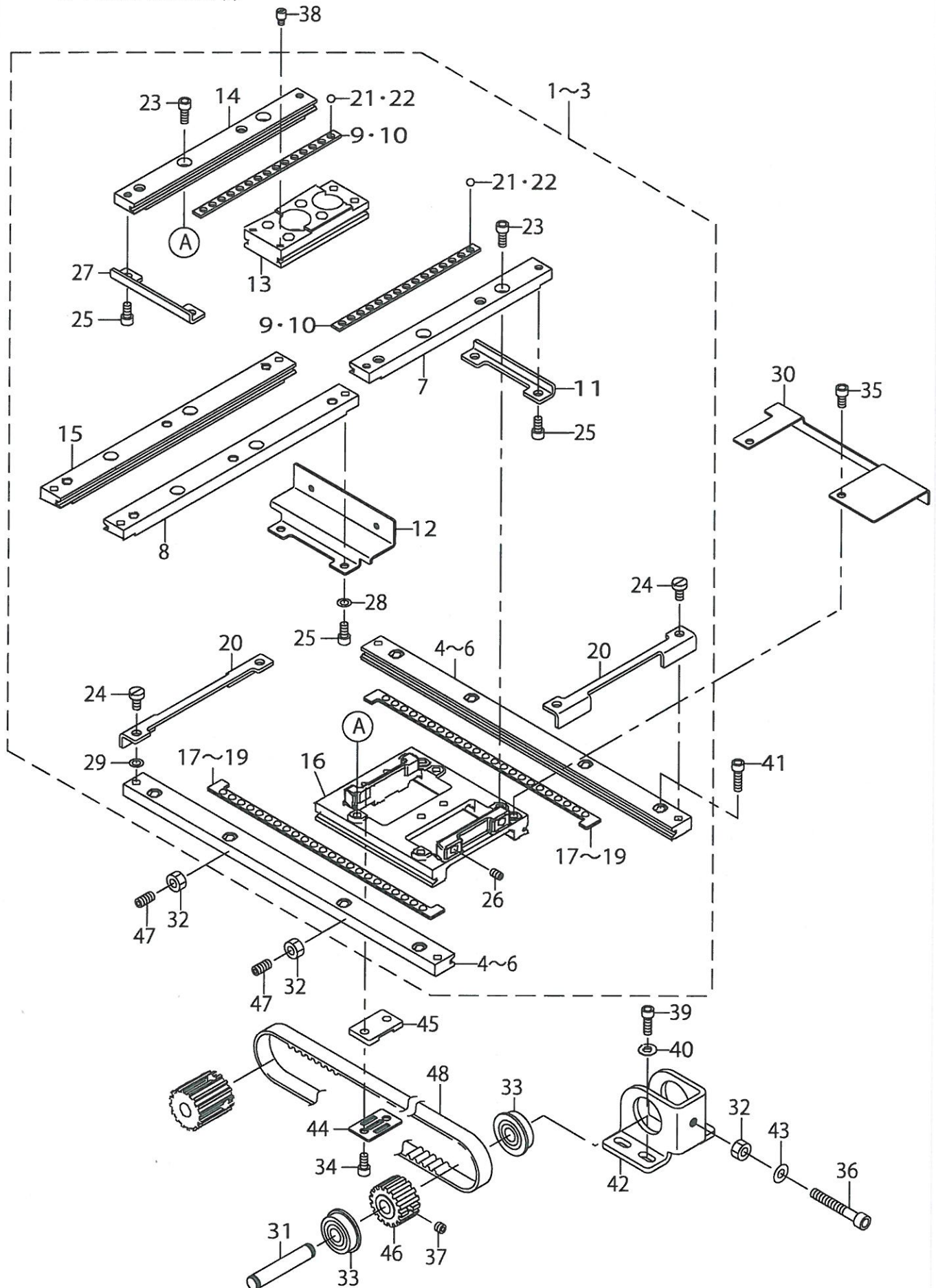
No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
2			WP0450801SP			WASHER	1				
22			40010527			TC_DRIVING_ARM_ASM.	1				
23	*		40010528	40010527		TC_DRIVING_ARM	1	1.00			
24	*		40011152	40010527		TC_ARM_SCREW	2	1.00			
25			SD0800407TP			SHOULDER SCREW	1				
26			40030940			TC_CONNECTING_LINK	1				
28			40033191			SENSOR_SLIT	1				
29			SM6030502TP			BOLT M3X5	1				
30			40085033			STEPPING MOTOR	1				
31			SM6041202TP			SCREW M4X0.7 L=12	4				
32			SM6040602TP			SCREW M4 L=6	1				
33			40032508			TH_SENSOR_ASM.	1				
34	*		40033190			SENSOR_INSTALLING_BASE	1				
35	*		HD00204000A	HD00203000A		SENSOR	1	1.00			
36	*		HD00204000B	HD00203000B		SENSOR	1	1.00			



X-Y COMPONENTS (1)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40078001			X-Y_TABLE_ASM_1306	1				FOR 1306
2			40077999			X-Y_TABLE_ASM_1510	1				FOR 1510
3			40078000			X-Y_TABLE_ASM_2210	1				FOR 2210
4		*	40030945			X_FIXED_RACE	2				FOR 1306
5		*	40033145			X_FIXED_RACE	2				FOR 1510
6		*	40038562			X_FIXED_RACE	2				FOR 2210
7		*	B2520210D0A			Y_FIXED_RACE_RIGHT	1				FOR 1306
8		*	40033146			Y_FIXED_RACE_RIGHT	1				FOR 1510,2210
9		*	B2521210D00			Y BALL_GAUGE	2				FOR 1306
10		*	40033148			Y_BALL_GAUGE	2				FOR 1510,2210
11		*	B2522210D00			Y STOPPER	1				FOR 1306
12		*	40033149			Y_STOPPER	1				FOR 1510,2210
13		*	40030946			Y_REMOVAL_RACE	1				
14		*	B2520210D0B			Y_FIXED_RACE_LEFT	1				FOR 1306
15		*	40033147			Y_FIXED_RACE_LEFT	1				FOR 1510,2210
16		*	40077998			RACE_TABLE	1				
17		*	B2508210DA0			X BALL_GAUGE_ASM.	2				FOR 1306
18		*	40033150			X_BALL_GAUGE_ASM	2				FOR 1510
19		*	B2508210DAB			X BALL_GAUGE_ASM.(EXTI	2				FOR 2210
20		*	40033153			X_STOPPER	2				
21		*	B2527210000			BALL	30				FOR 1306
22		*	B2527210000			BALL	36				FOR 1510,2210
23		*	SM6041002TP			SCREW M4 L=10	4				
24		*	SM6040860TP			SCREW M4 L=8	4				
25		*	SM6040802TP			SCREW M4X0.7 L=8	4				
26		*	SM8040602TP			SCREW M4X0.7 L=6	2				
27		*	B2522210D00			Y STOPPER	1				
28		*	WP0450846SP			WASHER	2				FOR 1510,2210
29		*	WP0450846SP			WASHER	2				FOR 1510
30			40077990			X_SENSOR_SLIT	1				
31			22687701			SPRING_SHAFT	1				
32			NM6050001SP			NUT M5	3				
33			SB108000500			RADIAL BEARING	2				
34			SM6040802TP			SCREW M4X0.7 L=8	2				
35			SM6040602TP			SCREW M4 L=6	2				
36			SM6052502TP			SCREW M5X0.8 L=25	1				
37			SM8050412TP			SCREW M5 L=4	1				
38			B151902600G			HINGE STUD	2				
39			SM6041202TP			SCREW M4X0.7 L=12	4				
40			WP0450801SP			WASHER	4				
41			SM6041402TP			SCREW M4 L=14	8				
42			40077991			X DRIVEN BRACKET	1				
43			WP0520656SA			WASHER 5.2X9.5X0.6	1				
44			40077992			BELT RECEIVER	1				
45			40077997			X BELT BASE	1				
46			40077995			DRIVEN_SPROCKET	1				
47			SM8050812TP			SCREW M5X8	2				
48			40077993			TIMMING_BELT	1				

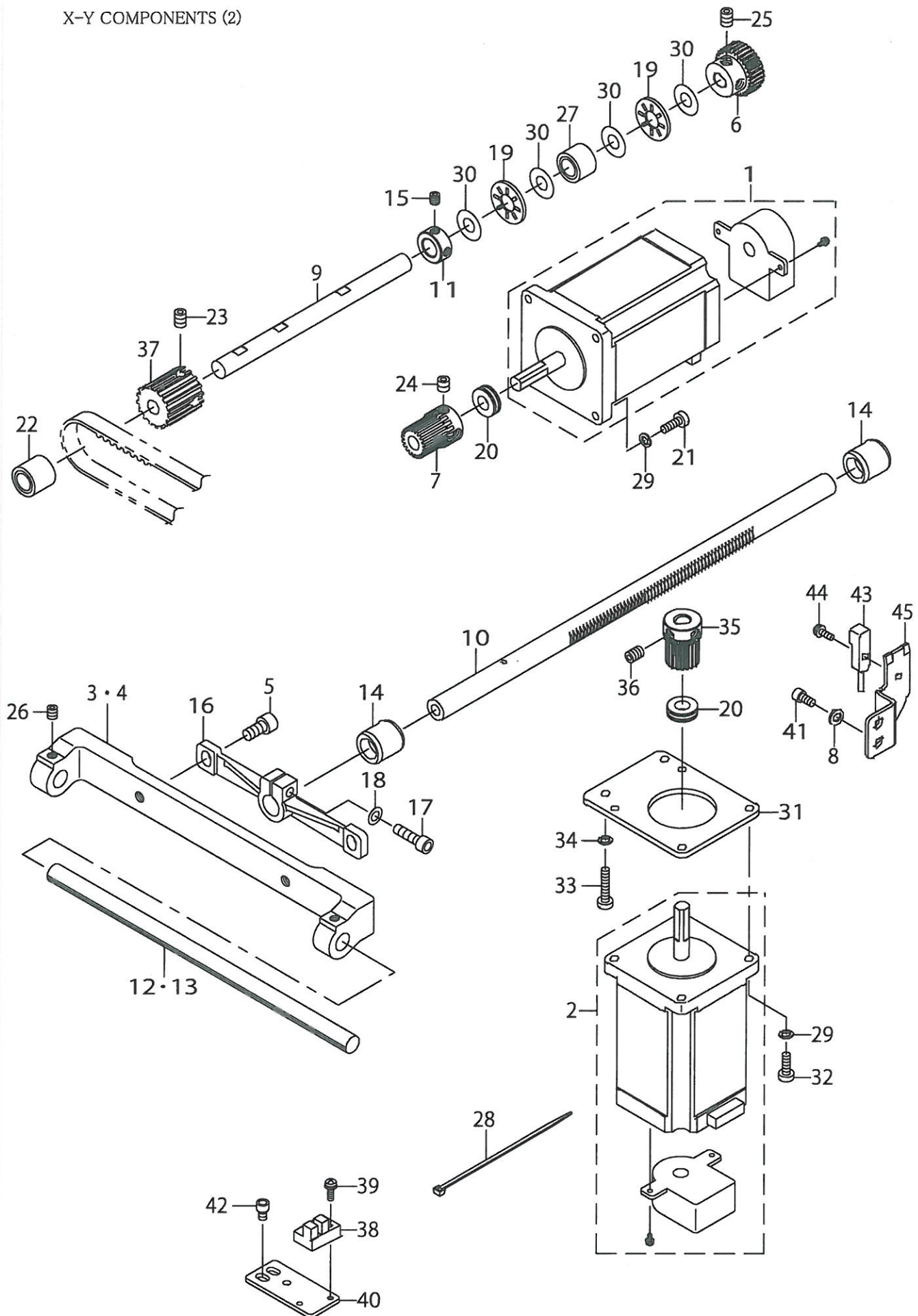
X-Y COMPONENTS (1)



X-Y COMPONENTS (2)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40103969			ENCODER MOTOR ASM.(IF	1				
2			40103969			ENCODER MOTOR ASM.(IF	1				
3			40078061			X_GUIDE_SHAFT_SUPPORT.	1				FOR 1306,1510
4			40078060			X_GUIDE_SHAFT_SUPPORT.	1				FOR 2210
5			SM6061202TP			SCREW M6 L=12	2				
6			40077985			X_DRIVEN_GEAR	1				
7			B2526210D00			X DRIVE GEAR	1				
8			WP0430801SC			WASHER 4.3X9X0.8	2				
9			40077984			Y_REMOVAL_BUSHING_A	1				
10			40078064			Y_FEED_SHAFT	1				
11			CS1000881TP			THRUST COLLAR	1				
12			40036475			X_GUIDE_SHAFT	1				FOR 1306,1510
13			40038564			X GUIDE SHAFT	1				FOR 2210
14			40078057			Y_REMOVAL_BUSHING_A	2				
15			SM8050512TP			SCREW	2				
16			40078062			Y_REMOVAL_SHAFT_HOLD	1				
17			SM6051802TP			SCREW M5 L=18	1				
18			WP0550800SP			WASHER 5.5X10X0.8	1				
19			11272408			THRUST COLLAR	2				
20			SB408000100			BEARING	2				
21			SM6041200SP			SCREW M4 L=12	4				
22			SB310001300			BEARING	1				
23			SM8060812TP			SCREW M6 L=8	2				
24			SM8060602TP			SCREW M6X6	2				
25			SM8060612TP			SCREW M6 L=6	2				
26			SM8050612TP			SCREW M5X6	2				
27			SB310001200			BEARING	1				
28			EA9500B0100			CABLE BAND	1				
29			WP0450846SP			WASHER	8				
30			16992604			THRUST WASHER	4				
31			40025439			Y_FEED_MOTOR_BASE	1				
32			SM6041200SP			SCREW M4 L=12	4				
33			SM6042000SP			SCREW	2				
34			WP0450846SP			WASHER	2				
35			B2526210D00			X DRIVE GEAR	1				
36			SM8060602TP			SCREW M6X6	2				
37			40077994			DRIVE SPROCKET	1				
38			HD00057000A			PHOTO SENSOR	1				
39			SL4031081SC			SCREW M3X10	1				
40			B4004210D00			X SENSOR INSTALLING PL	1				
41			SM6040802TP			SCREW M4X0.7 L=8	2				
42			SM6040602TP			SCREW M4 L=6	2				
43			40032505			Y_SENSOR_ASM.	1				
44			SL4031081SC			SCREW M3X10	1				
45			40078058			Y_SENSOR_INSTALLING_PL	1				

X-Y COMPONENTS (2)



CLOTH FEED MECHANISM COMPONENTS (TYPE L)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep- Q- TY	Status	Spec	Remarks
1			40023636			FEED BRACKET	1				
2			40023643			LINK PLATE A	2				
3			40023640			LINK PLATE B	2				
4			40023644			CYLINDER KNUCKLE	2				
5			B2567210D00			CYLINDER INSTALLING BA	1				
6			40023641			CYLINDER SHAFT	1				
7			40023642			SLIDER BASE	1				
8			40023635			CYLINDER PIN	2				
9			40023663			SHAFT BLOCK SHAFT	1				
10			G5126172000			CLAMP SHAFT HOLDER	1				
11			BT0400251EB			URETHANE HOSE BLACK	4				
12			CS079073ASH			THRUST COLLAR ASM.	2				
13			PA1602006A0			AIR CYLINDER	2				
14			PJ046052503			HOSE ELBOW	4				
15			RE0300000K0			E-RING 3	4				
16			RE0500000K0			E-RING 5	2				
17			SB710000500			BEARING	1				
18			SM6051002TP			SCREW M5X0.8 L=10	2				
19			SM6061002TP			SCREW M6 L=10	2				
20			SM6061402TN			BOLT	2				
21			SM8050812TP			SCREW M5X8	1				
22			SM6450610TP			SCREW	4				
23			WP0651001SC			WASHER	2				
24			WP0651001SC			WASHER	2				
25			SM6030802TP			SCREW M3X0.5 L=8	1				
26			40039541			LOWER PLATE	1				FOR 2210
27			PC012405000			UNION STRAIGHT SPEED C	4				
28			SM6041002TP			SCREW M4 L=10	2				
29			WS0410002KP			SPRING WASHER	2				
30			40071898			FEEDING_FRAME_2210	1				FOR 2210
31			SM1040870TP			SCREW	4				
32			40086368			WORK_CLAMP_FOOT_PLAT	1				
33			40086370			WORK_CLAMP_FOOT_SLID	2				
34			SM6041002TP			SCREW M4 L=10	2				
35			40052852			WORK_CLAMP_FOOT_PLAT	1				
36			WS0410002KP			SPRING WASHER	2				
37			SM1040801SP			SCREW M4X0.7 L=8	2				
38			40052854			WORK_CLAMP_FOOT_PLAT	2				
39			SM6041202TP			SCREW M4X0.7 L=12	4				
40			WP0480856SP			WASHER 4.8X8.4X0.8	4				
41			NM6040001SP			NUT M4X0.7	4				
42			SM8030612TP			SET SCREW	4				
43			B2513215000			BEARING	4				
44			WP0450000SD			WASHER 4.5X8X0.5	2				
45			40086378			RECEIVER_PLATE_LEFT_AS	1				FOR 1306
46			SM6040800SP			SCREW	2				FOR 1306
47			WP0480856SP			WASHER 4.8X8.4X0.8	2				FOR 1306
48			40086376			RECEIVER_PLATE_RIGHT_A	1				FOR 1306
49			SM6041050TP			SCREW	2				
50			SM6041050TP			SCREW	2				
51			40023639			2-STEP FEEDING FRAME	2				FOR 1306
52			40086374			RECEIVER_PLATE_LEFT_AS	1				FOR 1510,2210
53			SM6050800SP			SCREW M5 L=8	4				FOR 1510,2210
54			WP0550800SP			WASHER 5.5X10X0.8	4				FOR 1510,2210
55			NM6050001SD			NUT M5X0.8	2				FOR 1510,2210
56			SM8050812TP			SCREW M5X8	2				FOR 1510,2210
57			40086372			RECEIVER_PLATE_RIGHT_A	1				FOR 1510,2210
58			40071897			FEEDING_FRAME_1510	1				FOR 1510
59			B2552210D00			LOWER PLATE	1				FOR 1306
60			40036477			LOWER_PLATE	1				FOR 1510

CLOTH FEED MECHANISM COMPONENTS (TYPE L)

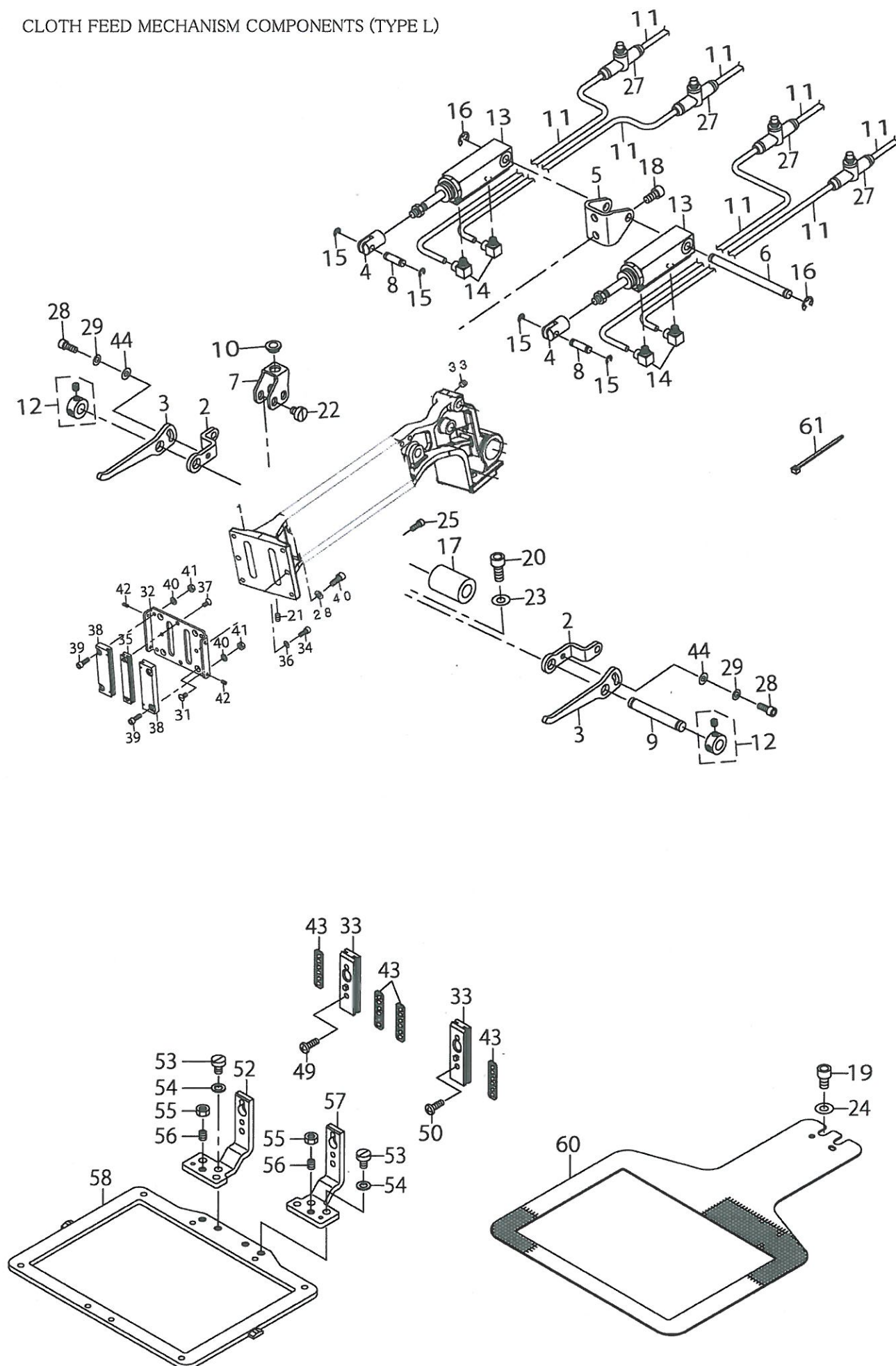
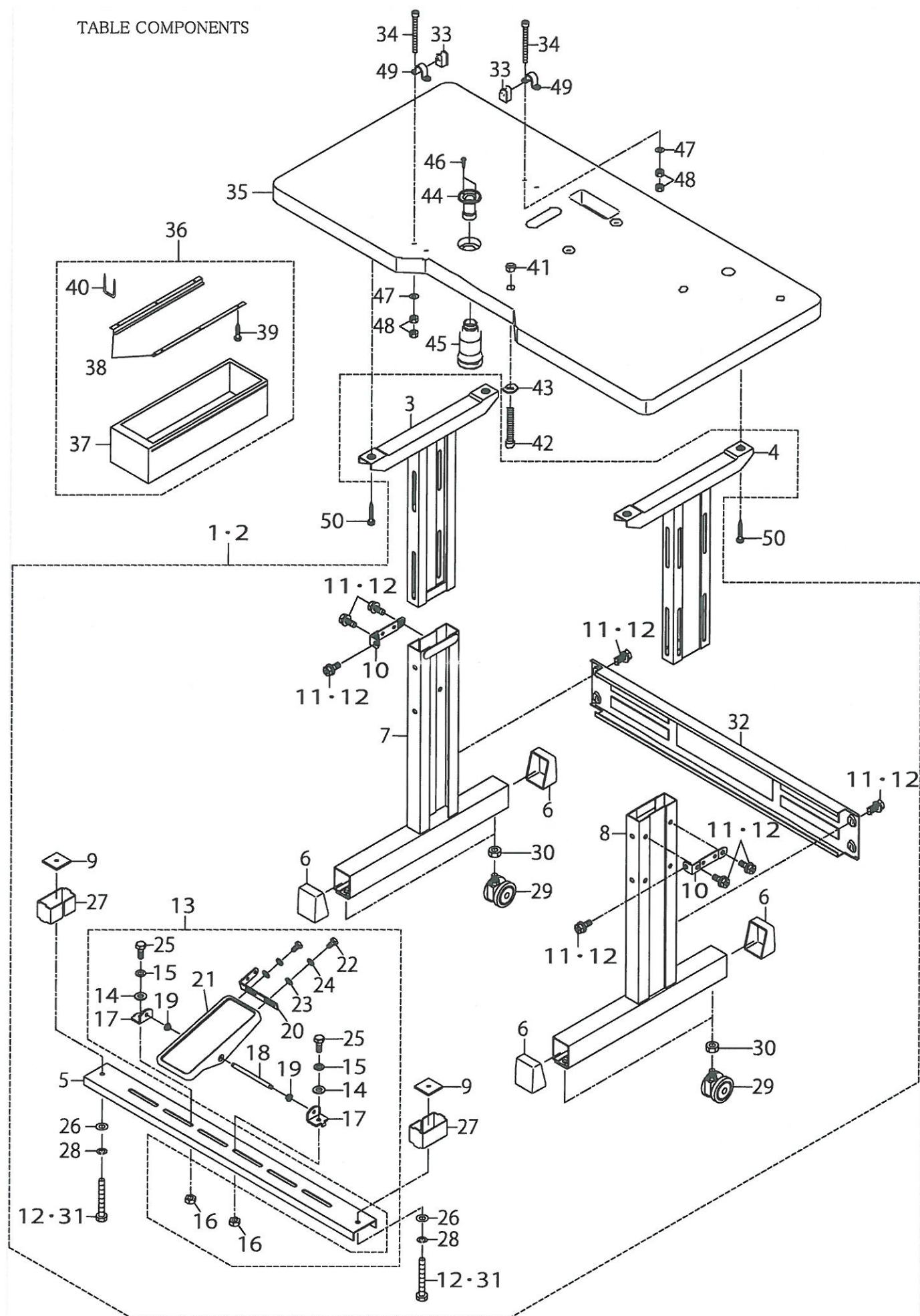


TABLE COMPONENTS

No.	C- ons	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep- Q- TY	Status	Spec	Remarks
1		70114191951			T-STAND COMPL.	1				TYPE S
2		70140038255			T-STAND COMPL.(AIR TYF	1				TYPE L
3		701B8101210AAB			UPPER STAND COMPL.	1				
4		70114118152			UPPER STAND ASM. RIGHT	1				
5		70111158409			STAND SIDE SUPPORT	1				
6		70111158607			RUBBER CAP	4				
7		701B8105210AAA			STAND COMPL.	1				
8		70114118251			STAND ASM. RIGHT	1				
9		70117007402			NUT	2				
10		70111158516			UPPER STAND PLATE	2				
11		701SL9082091SE			WASHER HEXAGONAL BO	10				TYPE S
12		701SL9082091SE			WASHER HEXAGONAL BO	12				TYPE L
13		70113817754			Z-STAND PEDAL COMPL.	1				TYPE S
14		701WP0871602SE			WASHER 8.7X18X1.6	4				TYPE S
15		701WS0861410KR			SPRING WASHER 8.6X15X1	2				TYPE S
16		701NM6080721SE			NUT M8	2				TYPE S
17		70111159001			PEDAL SHAFT BRACKET	2				TYPE S
18		701B8153771000			PEDAL CONNECTING ROD	1				TYPE S
19		701D8113555B00			PEDAL BUSHING	2				TYPE S
20		701GPF06080000			PEDAL ADJUSTING PLATE	1				TYPE S
21		701GPF060600A0			PEDAL COMPL.	1				TYPE S
22		701SM9061203SE			SCREW M6 L=12	2				TYPE S
23		701WP0671016SE			WASHER 6.7X13X1	2				TYPE S
24		701WS0621210KR			SPRING WASHER 6.2X11.4X	2				TYPE S
25		701SM9082023SE			SCREW M8 L=20	2				TYPE S
26		701WP0871602SE			WASHER 8.7X18X1.6	2				TYPE S
27		70111159506			STRUT AUXILIARY PLATE	2				TYPE S
28		701WS0861410KR			SPRING WASHER 8.6X15X1	2				TYPE S
29		701B8150210000			CASTER	4				
30		701NM6120003SE			NUT M12	4				
31		701SM9086523SE			HEXAGONAL BOLT	2				TYPE S
32		70111158300		Disconinue	STAND SIDE SUPPORT	1				
33		701B1115210D00			HINGE RUBBER	2				ACCESSORIE P/
34		701SM6066002TN			BOLT M6 L=60	4				ACCESSORIE P/
35		70140030949			TABLE	1				
36		70111155157			DRAWER ASM.	1				
37		70111155108	11155157		DRAWER	1	1.00			
38		70111155207			DRAWER SUPPORT	2				
39		701SK3311600SC	SK3311601SE		WOOD SCREW D=3.1 L=16	6	1.00			
40		701D8204555D00			DRAWER STOPPER	1				
41		701NM6080001SC			NUT M8X1.25	1				ACCESSORIE P/
42		701SM6086002TP			SCREW	1				ACCESSORIE P/
43		701WP0851846SC			WASHER 8.5X22.0X1.8	1				ACCESSORIE P/
44		701B8202205000			OIL MANAGEMENT	1				ACCESSORIE P/
45		701B9121012000			OIL CAN	1				ACCESSORIE P/
46		701SK3311601SE			WOOD SCREW D=3.1 L=16	2				ACCESSORIE P/
47		701WP0651646SC			WASHER	4				ACCESSORIE P/
48		701NM6060001SC			NUT M6	8				ACCESSORIE P/
49		701B1111210D00			BED HINGE	2				ACCESSORIE P/
50		701ST9053511SR			TAPPING SCREW M5X35	4				

701 ile başlayan kodlar Astron ürünüdür - Beginning #701 with code is Astron products

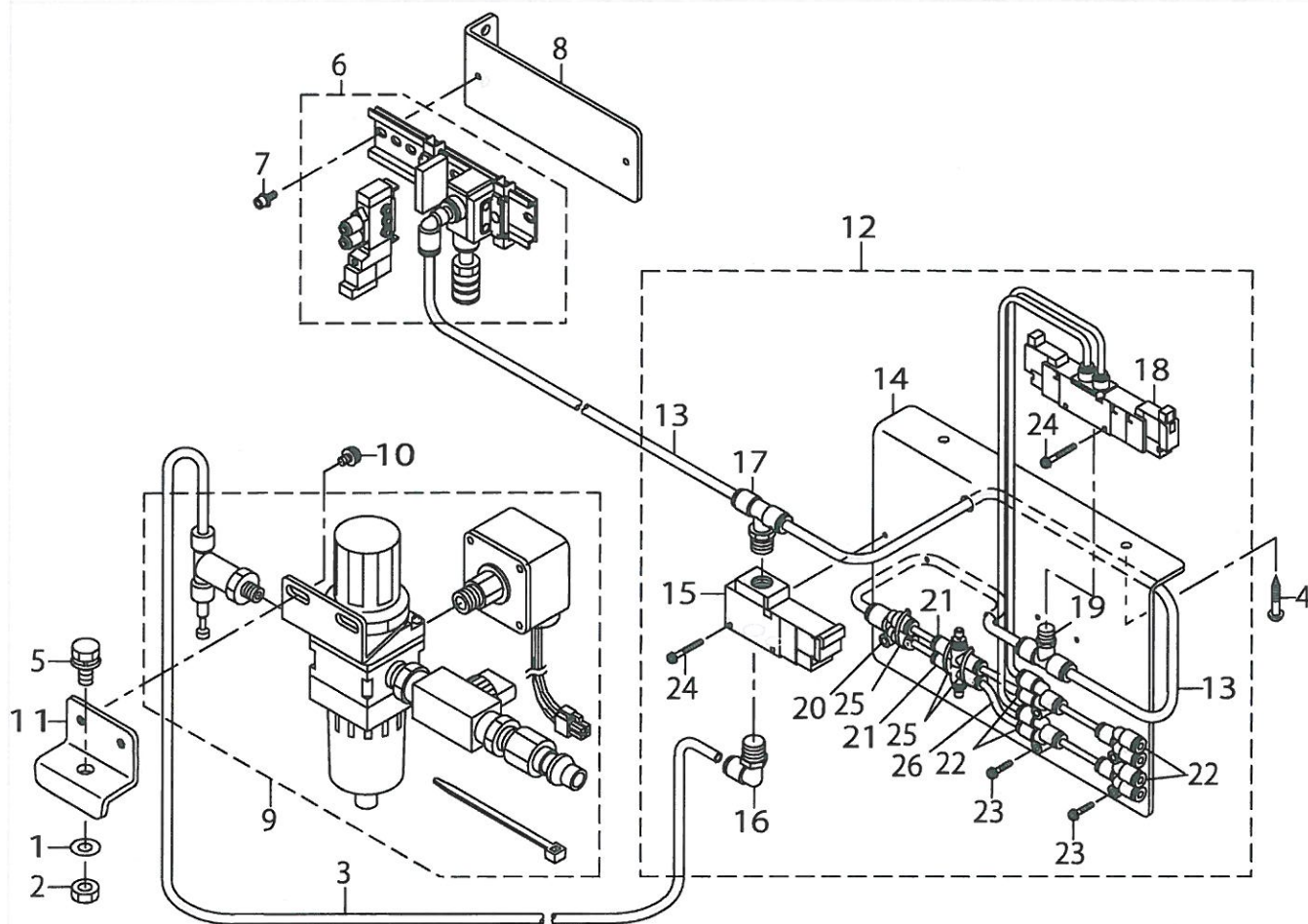
TABLE COMPONENTS



PNEUMATIC COMPONENTS (TYPE L, ACCESSORIE PARTS)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			WP0871602SE			WASHER 8.7X18X1.6	1				
2			NM6080721SE			NUT M8	1				
3			BT0600401EB			TUBE	.5				
4			SK3452500SC			WOOD SCREW D=4.5 L=25	2				
5			SL9082093SE			SCREW	1				
6			40075962			SOLENOID VALVE ASM(1)	1				
7			SL6041092TN			SCREW	2				
8			40030950			SOLENOID VALVE FITTING	1				
9			40030951			FILTER REGULATOR ASM.	1				
10			SL4051091SC			SCREW M5X0.8 L=10	2				
11			40023662			FILTER INSTALLING PLATE	1				
12			40076736			SOLENOID INSTALLING PL	1				
13		*	BT0600401EB			TUBE	1.1				
14		*	40076738	40105703		SOLENOID INSTALLING PL	1	1.00			
15		*	PV135207000			3-PORT ELECTROMAGNET	1				
16		*	PJ304065201			ELBOW UNION 6XPT1/4	1				
17		*	PJ305065204			DOUBLE-ENDED T UNION	1				
18		*	PV155113000			5-PORT SOLENOID VALVE	1				
19		*	PJ305065107			DOUBLE-ENDED T UNION	1				
20		*	PJ308060005			IKEL UNION	1				
21		*	PC012406000			SPEED CONTROLLER	2				
22		*	PJ308040002			QUICK COUPLING	4				
23		*	SL4031691SC			SCREW M3 L=16	4				
24		*	SL4032591SC			SCREW M3X25	4				
25		*	EA9500B0100			CABLE BAND	3				
26		*	BT0400251EB			URETHANE HOSE BLACK	0.6				

PNEUMATIC COMPONENTS (TYPE L, ACCESSORIE PARTS)



THREAD STAND COMPONENTS

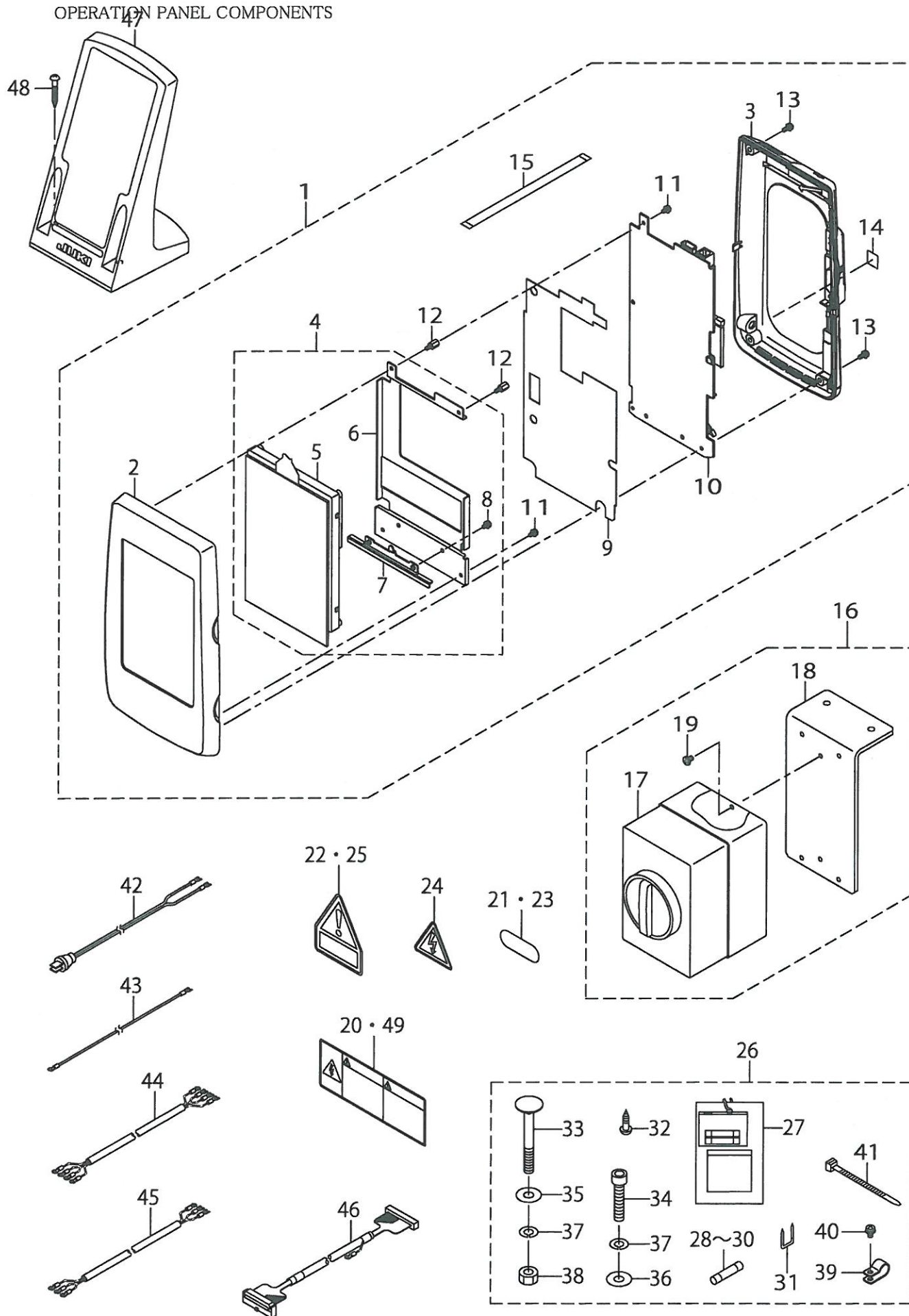
No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep- Q- TY	Status	Spec	Remarks
1			22930358	40096354		THREAD STAND ASM.	1	1.00			
2		*	22931109	40085791		SPOOL RETAINER	2	1.00			
3		*	22931000	40085790		SPOOL PIN	2	1.00			
4		*	22930903			SPOOL REST CUSHION	2				
5		*	22930804			SPOOL REST	2				
6		*	SM6061610SC			SCREW M6 L=16	2				
7		*	22930705	22930358		THREAD GUIDE ARM JOIN	2	1.00			
8		*	22931406			SPOOL REST ROD RUBBER	1				
9		*	22930507	22930358		SPOOL REST ARM	1	1.00			
10		*	22930408	22930358		SPOOL REST ROD UPPER	1	1.00			
11		*	22931307	22930358		SPOOL REST ROD JOINT	1	1.00			
12		*	SM4051405SE			SCREW M5 L=14	2				
13		*	NM6050001SE			NUT M5	2				
14		*	22930309	22930358		SPOOL REST ROD LOWER	1	1.00			
15		*	22930556	22930358		THREAD STANDING ARM	1	1.00			
16		*	WS0510002KN			SPRING WASHER	2				
17		*	NM6050001SE			NUT M5	2				
18		*	NM6160511SE			NUT M16X1.5	2				
19		*	WP1612616SE			WASHER 16X30X2.6	2				
20		*	WS1643202KR			SPRING WASHER	1				

This exploded view diagram illustrates the assembly of a mechanical component, likely a lamp or a similar device. The parts are numbered 1 through 20. The assembly is shown in a disassembled state, with dashed lines indicating the alignment and sequence of assembly. The main components include a base (1), a central shaft (3), a circular plate (4), a lower circular plate (5), a vertical support (10), a horizontal arm (15), and a mounting bracket (7). The assembly is secured with various fasteners, including screws (6, 12, 16, 17) and washers (18, 19, 20). The diagram is enclosed in a dashed rectangular frame.

OPERATION PANEL COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40086485			IP-420F PANEL ASSY	1				
2		*	40078163			FRONT_CASE	1				
3		*	40080799			REAR_CASE_ASSY	1				
4		*	40080800			LCD_ASSY	1				
5		*	40086541			LCD TOUCH PANEL ASSY	1				
6		*	40083668			LCD_BRACKET	1				
7		*	40083666	40080800		LCD_STAY	1	1.00			
8		*	SL4030681SC			SCREW M3 L=6	2				
9		*	40078168			INSULATION_SHEET	1				
10		*	40083960			PANEL PCB ASSY	1				
11		*	SL4030681SC			SCREW M3 L=6	3				
12		*	HX00354000B			PCB SUPPORT L=8MM	2				
13		*	SL4030881SC			SCREW M3X8	4				
14		*	CM600100101			WEEE MARK LABEL S	1				
15		*	HW002180200			FLAT CABLE	1				
16			40081602			POWER SWITCH ASM	1				
17		*	HA005820000			SWITCH	1				
18		*	40081603			SWITCH INSTALLATION B	1				
19		*	SL4041091SE			SCREW M4 L=10	2				
20			CM300100401			LABEL 3 (LARGE)	1				FOR USE IN JAF
21			BME01100000			VOLTAGE INDICATION SE	1				FOR USE IN JAF
22			CM300400701			VOLTAGE CAUTION LABE	1				FOR USE IN JAF
23			BME03200000			VOLTAGE INDICATION SE	1				FOR USE IN JAF
24			CM300100003			VOLTAGE WARNING LABE	1				FOR JE,GENER/
25			CM300400601			VOLTAGE CAUTION LABE	1				FOR JE,GENER/
26			40085316			OPTION A ASSY	1				
27		*	M300451100A			VOLTAGE INDICATION CA	1				
28		*	HF00130315S			FUSE 3.15A 250V REF. NO.	1				
29		*	HF003000200			FUSE 2A (220/240V)	1				
30		*	HF0013050P0			FUSE 5A	1				
31		*	MA011532000	Discontinue		STAPLE	3				
32		*	SK3512001SE			WOOD SCREW D=5.1 L=20	2				
33		*	MTSHJ100003			BOLT	2				
34		*	SM6084002TN			SCREW M8 L=40	1				
35		*	WP0852086SC			WASHER M8	2				
36		*	WP0841601SC			WASHER 8.4X17.4X1.6	1				
37		*	WS0820002KR			SPRING WASHER M8	3				
38		*	NM6080002SC			NUT M8	2				
39		*	HX00150000D			CABLE CLIP	2				
40		*	SL4040881SC			SCREW M4 L=8	2				
41		*	HX00065000A			CABLE CLIP	2				
42			40086468			POWER CABLE 1P PLUG A	1				FOR USE IN JAF
43			M90345800A0			GROUND CORD ASM.	1				FOR USE IN JAF
44			40086469			POWER CABLE 3P ASSY	1				FOR USE IN JAF
45			40086470			POWER CABLE 1P ASSY	1				FOR JE,GENER/
46			40125156			TAPE PANEL CABLE ASM	1				
47			40035024			OPERATION_BOX_FIXED_PI	1				
48			SK3413201SE			WOOD SCREW D=4.1 L=32	2				
49			CM300100401			LABEL 3 (LARGE)	1				FOR USE IN JAF

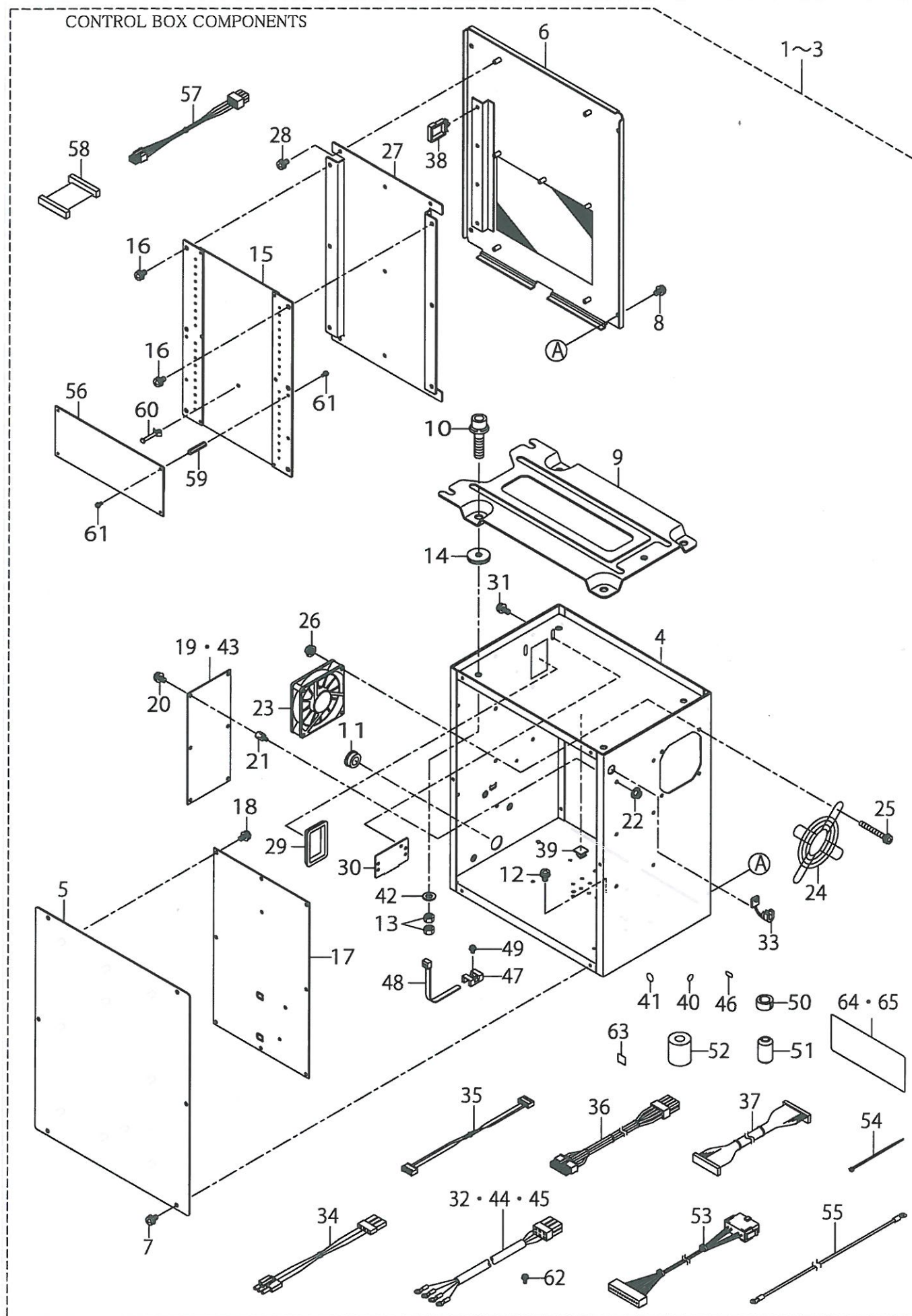
OPERATION PANEL COMPONENTS



CONTROL BOX COMPONENTS

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40081561			MC-587 BOX A	1				FOR MC-587 BC
2			40081562			MC-587 BOX B	1				FOR MC-587 BC
3			40081563			MC-587 BOX C	1				FOR MC-587 BC
4	*		40055355			CONTROL BOX	1				
5	*		40055366			CONTROL BOX FRONT CO	1				
6	*		40055357			CONTROL BOX REAR COV	1				
7	*		SL4040891SC			SCREW M4 L=8	6				
8	*		SL4040891SC			SCREW M4 L=8	4				
9	*		M3801476000			TRANSMISSION BOX FITTI	1				
10	*		SL6083092TN			SCREW	4				
11	*		HX00326000K			GROMMET	1				
12	*		SL4040891SC			SCREW M4 L=8	4				
13	*		NM6080001SC			NUT M8X1.25	8				
14	*		M4206461000			WASHER	4				
15	*		40081565			MAIN PCB A ASSY	1				
16	*		SL4040881SC			SCREW M4 L=8	6				
17	*		40082758			SDC PCB A ASSY	1				
18	*		SL4040881SC			SCREW M4 L=8	10				
19	*		40000056			FLT-T PCB A ASS'Y	1				FOR MC-587 BC
20	*		SL4040881SC			SCREW M4 L=8	6				
21	*		HX003390000			STUD	6				
22	*		NM3040520SC			NUT M4	6				
23	*		40005401			FAN MOTOR ASS'Y	1				
24	*		KM000000480			FAN MOTOR	1				
25	*		SL4043591SC			SCREW	4				
26	*		NM3040520SC			NUT M4	4				
27	*		40005706			MAIN PCB HOLDER PLATE	1				
28	*		SL4040881SC			SCREW M4 L=8	5				
29	*		HX004070000			BUSH	1				
30	*		I7845009			CORD FITTING PLATE	1				
31	*		SL4041091SC			SCREW M4 L=10	2				
32	*		40086465			POWER CORD 3P ASSY	1				FOR MC-587 BC
33	*		HX00410000A			STRAIN RELIEF BUSHING	1				
34	*		40005393			FLT-SDC CORD P ASS'Y	1				
35	*		40005394			FLT-SDC CORD S ASS'Y	1				
36	*		40005726			SDC-MAIN CORD P ASS'Y	1				
37	*		40005727			SDC-MAIN CORD S ASS'Y	1				
38	*		HX005110000			WIRE SADDLE	3				
39	*		E9607603000			STICKER (SMALL)	1				
40	*		E9567319000			EARTH MARK	1				
41	*		40003458			MASK SEAL	15				
42	*		WP0841601SC			WASHER 8.4X17.4X1.6	4				
43	*		40000046	40162838		FLT-S PCB A ASS'Y	1	1.00			FOR MC-587 BC
44	*		40086466			POWER CORD JE ASSY	1				FOR MC-587 BC
45	*		40086467			POWER CORD 1P ASSY	1				FOR MC-587 BC
46	*		CM200100001			PE MARK LABEL	1				FOR MC-587 BC
47	*		KX000000210			SADDLE TYPE TIE MOUNT	1				
48	*		KX000000230			RELEASIBLE CABLE TIE	1				
49	*		SL4040881SC			SCREW M4 L=8	1				
50	*		HN002460000			CORES	1				FOR MC-587 BC
51	*		HN002840000			CORES	1				FOR MC-587 BC
52	*		HN001490000			CLAMP FILTER(L)	1				
53	*		40073659			SW RELAY CORD ASM	1				
54	*		EA9500B0100			CABLE BAND	1				
55	*		M90295800A0			FDD EARTH CORD ASM.	1				
56	*		40081580			SUB PCB ASSY	1				
57	*		40062367			SUB-MAIN CORD P ASSY	1				
58	*		40062368			SUB-MAIN CORD S ASSY	1				
59	*		HX00418000E			SPACER	4				
60	*		HX00147000J			SPACER	1				
61	*		SL4030881SC			SCREW M3X8	8				
62	*		SL4041081SC			SCREW M4 L=10	1				FOR MC-587 BC
63	*		CM600100101			WEEE MARK LABEL S	1				FOR MC-587 BC
64	*		10051640			ELECTRICAL_RATING.LAB	1				FOR MC-587 BC
65	*		10057278		Discontinue	ELECTRICAL_RATING.LAB	1				FOR MC-587 BC

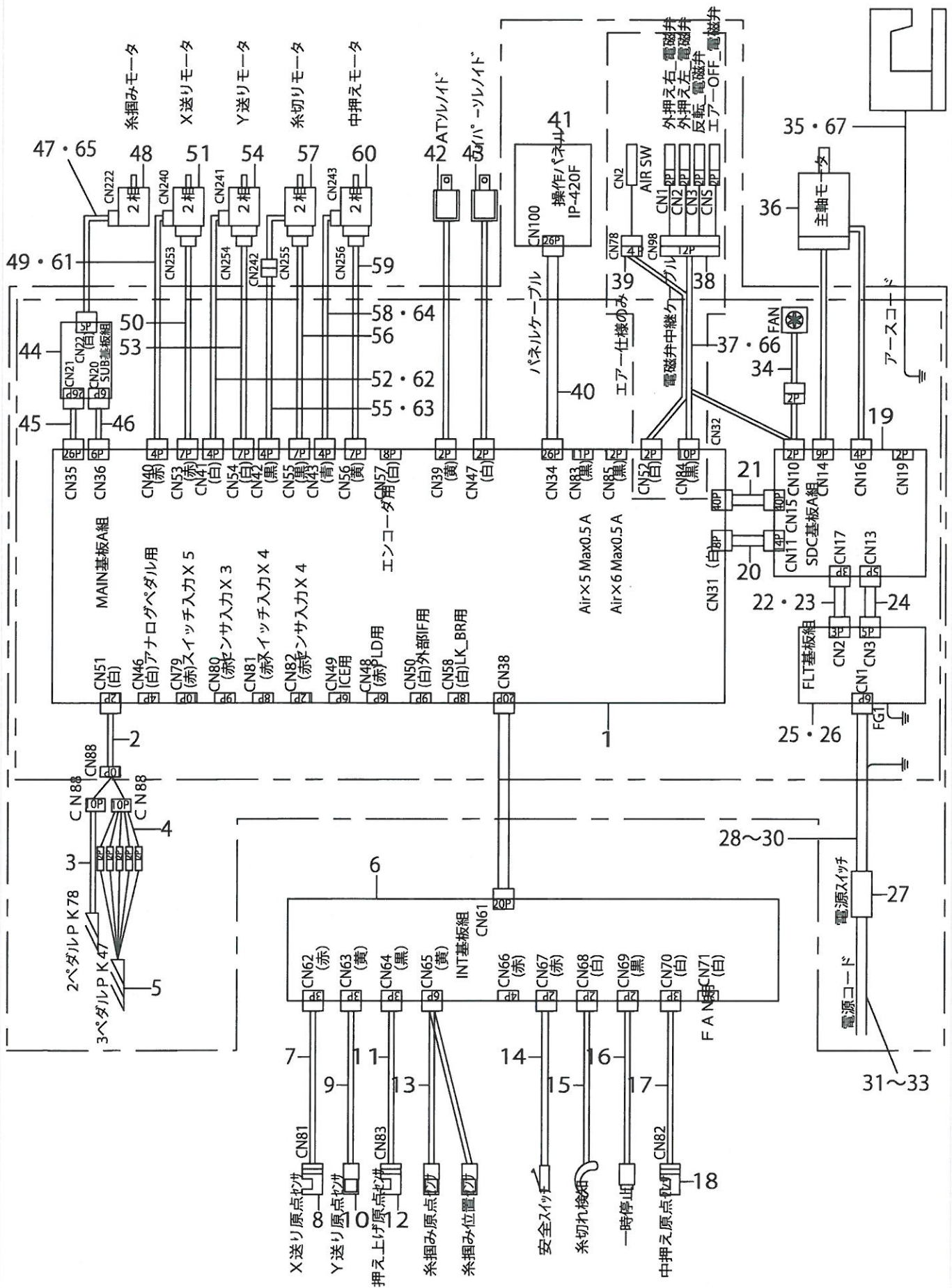
CONTROL BOX COMPONENTS



WIRING DIAGRAM

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			40081565			MAIN PCB A ASSY	1				
2			40073659			SW RELAY CORD ASM	1				
3			40033831			PK78 PEDAL SWITCH ASM	1				
4			40033875			PK47 RELAY CABLE ASM	1				
5			GPK470010AB			3-PEDAL ASM.	1				
6			40032512			INT_PCB_ASM.	1				
7			40032506			X_SENSOR_CABLE_ASM.	1				
8			HD00057000A			PHOTO SENSOR	1				
9			40032505			Y_SENSOR_ASM	1				
10			HD002040000	HD00203000A		SENSOR	1	1.00			
11			40032507			PF_SENSOR_CABLE_ASM	1				
12			HD00057000A			PHOTO SENSOR	1				
13			40032508			TH_SENSOR_ASM.	1				
14			40029633		Discontinue	SAFETY SW CORD ASM	1				
15			40032511			THB_SENSOR_CABLE_ASM	1				
16			40029632			STOP SW ASM	1				
17			40032510	40091368		IP_SENSOR_CABLE_ASM.	1	1.00			
18			HD00057000A			PHOTO SENSOR	1				
19			40082758			SDC PCB A ASSY	1				
20			40005726			SDC-MAIN CORD P ASSY	1				
21			40005727			SDC-MAIN CORD S ASSY	1				
22			40005393			FLT-SDC CORD P ASS'Y	1				
23			40163025			REACTOR CORD ASSY	1				FOR JE
24			40005394			FLT-SDC CORD S ASS'Y	1				
25			40000056			FLT-T PCB A ASS'Y	1				FOR 3-PHASE/
26			40000046	40162838		FLT-S PCB A ASS'Y	1	1.00			FOR 1-PHASE
27			40081602			POWER SWITCH ASM	1				
28			40086465			POWER CORD 3P ASSY	1				FOR 3-PHASE
29			40086466			POWER CORD JE ASSY	1				FOR JE
30			40086467			POWER CORD 1P ASSY	1				FOR 1-PHASE
31			40086468			POWER CABLE 1P PLUG A	1				FOR 1-PHASE(1
32			40086469			POWER CABLE 3P ASSY	1				FOR 3-PHASE(2
33			40086470			POWER CABLE 1P ASSY	1				FOR JE, GENERA
34			40005401			FAN MOTOR ASS'Y	1				
35			40005712			EARTH CODE ASM	1				
36			40052937			550W_SERVO_MOTOR	1				
37			40081601			AIR RELAY CABLE ASM	1				
38			40048529			VALVE RERAY COAD ASM	1				
39			40030951			FILTER_REGULATOR_ASM.	1				
40			40125156			TAPE PANEL CABLE ASM	1				
41			40086485			IP-420F PANEL ASSY	1				
42			40073660			AT SOLENOID	1				
43			40086363			WIPER_ASM	1				
44			40081580			SUB PCB ASSY	1				
45			40062368			SUB-MAIN CORD S ASSY	1				
46			40062367			SUB-MAIN CORD P ASSY	1				
47			40083860			TH MOTOR CABLE ASM	1				
48			40085033			STEPPING MOTOR	1				
49			40083856			X MOTOR CABLE ASM	1				
50			40083861			X ENCODER CABLE ASM	1				
51			40103969			ENCODER MOTOR ASM.(IF	1				
52			40083857			Y MOTOR CABLE ASM	1				
53			40083862			Y ENCODER CABLE ASM	1				
54			40103969			ENCODER MOTOR ASM.(IF	1				
55			40083858			TT MOTOR CABLE ASM	1				
56			40083863			TT ENCODER CABLE ASM	1				
57			40103968			ENCODER MOTOR ASM.(T	1				
58			40083859			IP MOTOR CABLE ASM	1				
59			40083864			IP ENCODER CABLE ASM	1				
60			40102213			ENCODER MOTOR ASM	1				

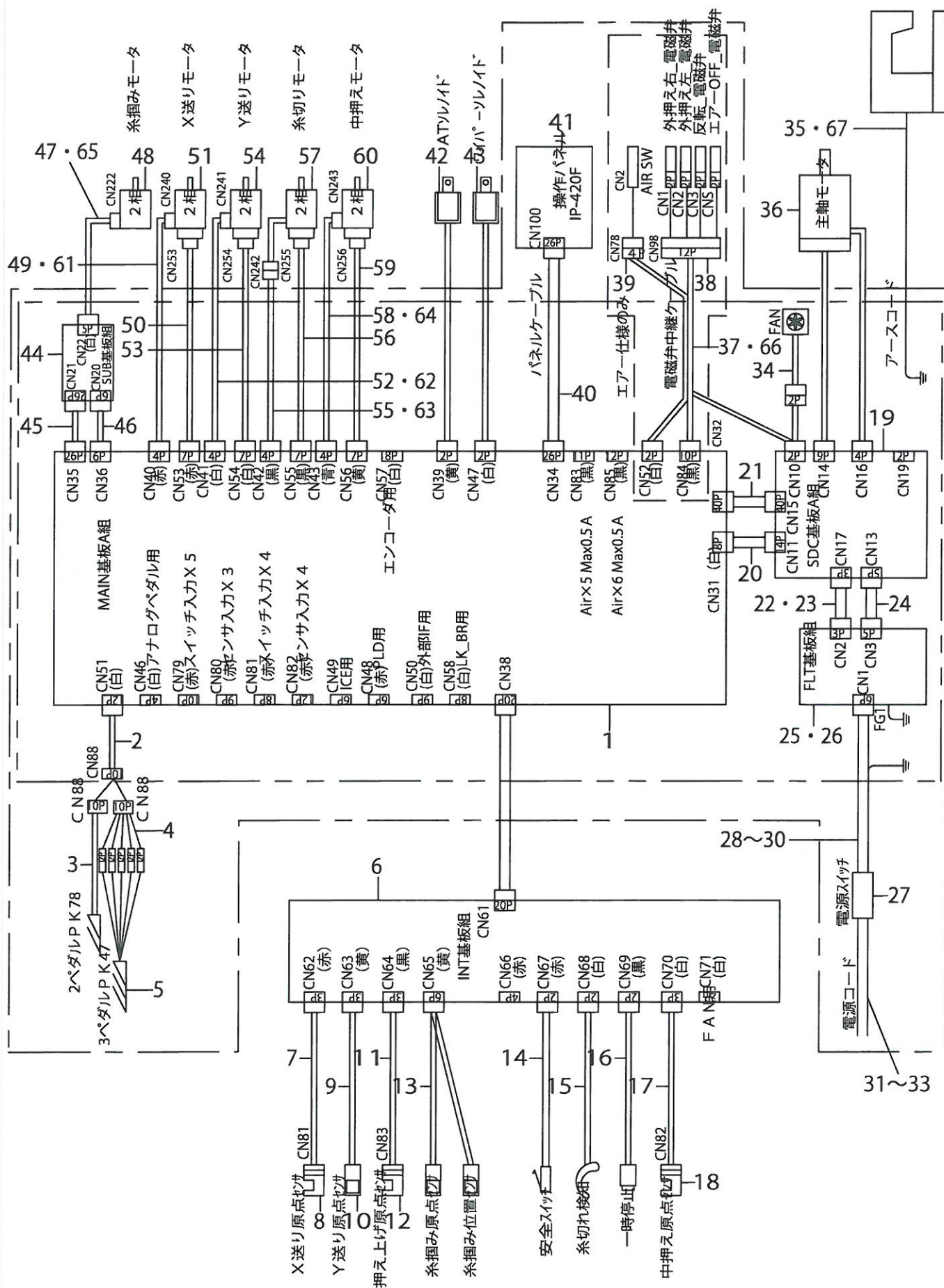
WIRING DIAGRAM



WIRING DIAGRAM

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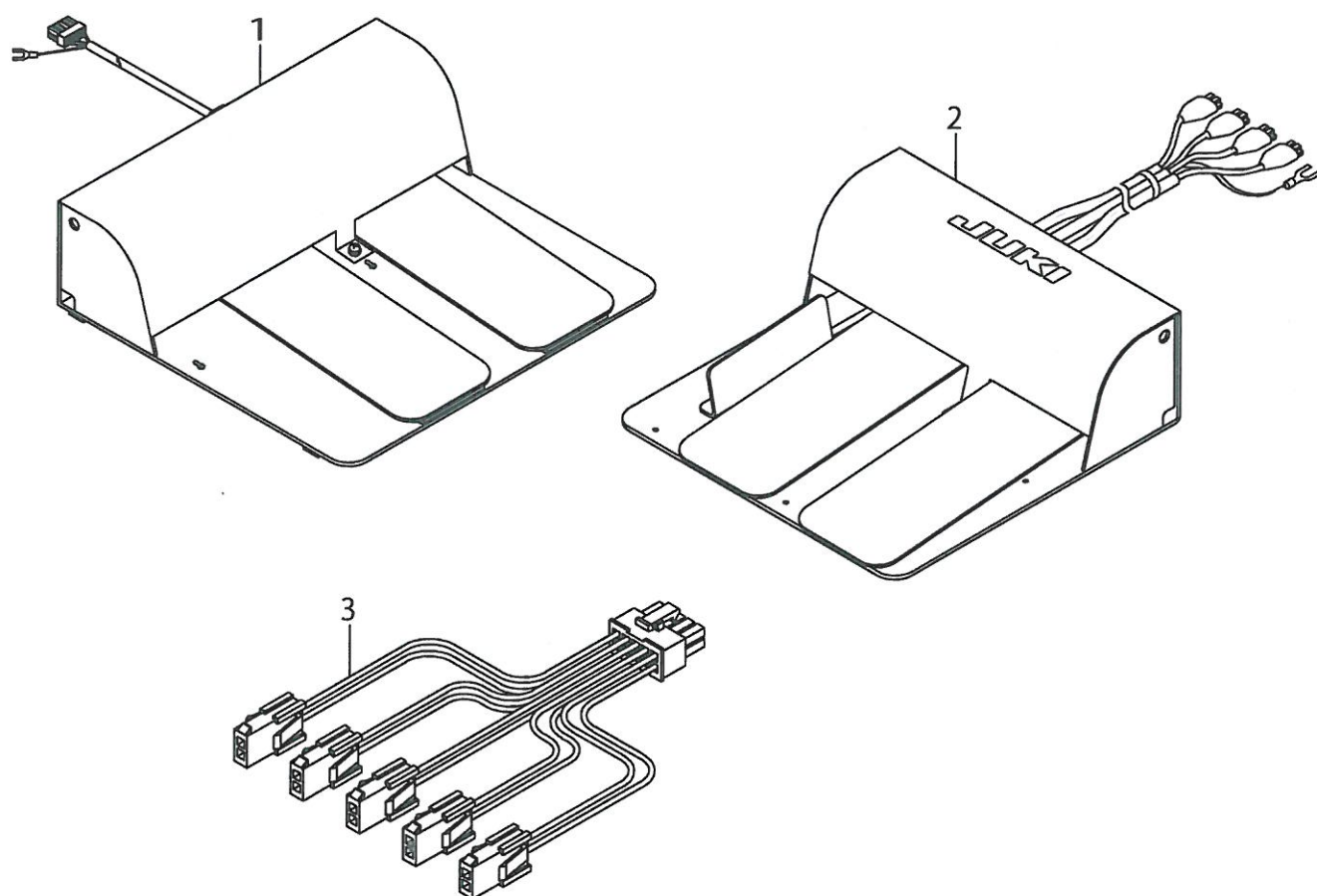
WIRING DIAGRAM



PEDAL COMPONENTS

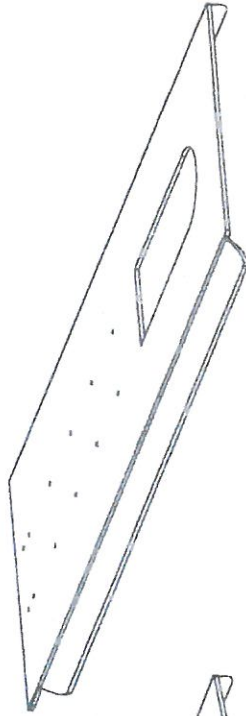
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PEDAL COMPONENTS

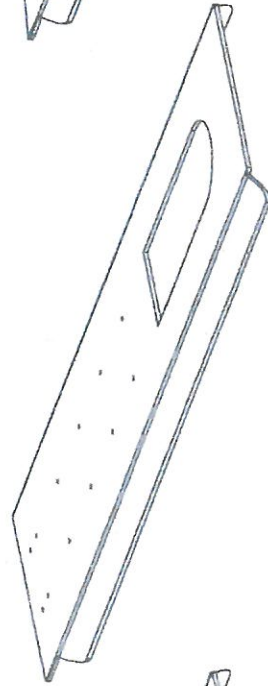


ACCESSORIE PARTS COMPONENTS

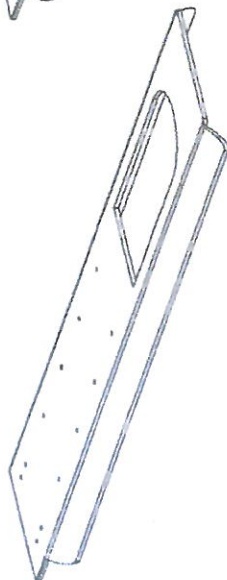
No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1	☆		B1806210D00			BOBBIN	1				
2			EA9500B0100			CABLE BAND	1				FOR TYPE L
3			40048664			HEAD_COVER	1				FOR 1510,2210
4	☆		MDP500B1402	MDP500B1400		NEEDLE DPX5#14-2	1	1.00			TYPE S (FOR ST
5	☆		MDP170B1802	MDP170B1800		NEEDLE DPZ17#18-2	1	1.00			TYPE H (FOR S
6	☆		MC200501002			NEEDLE 134 #100-2	1				TYPE S (FOR JE
7	☆		MC372001102			NEEDLE SY3355 #110-2	1				TYPE H (FOR JE
8			22933204			SCREW DRIVER SMALL	1				
9			B9113012000			WRENCH (9X10)	1				
10			B9140372000			HEXAGONAL WRENCH SM	1				
11			40032763			HEXAGONAL_DRIVER(1.5)	1				
12			13160304			S SHAPED HOOK	2				TYPE S
13			26037903			CHAIN	1				TYPE S
14			HX00150000D			CABLE CLIP	1				FOR TYPE L
15			29186403			EC DECLARATION	1				FOR JE
16			B91212200A0			OILER (CONTAINING NO.2	1				
17			40088051			PARTS BOOK AMS-210EN	1				
18			PX500014000			PLUG	2				FOR TYPE L
19			22933105			SCREW DRIVER MIDDLE	1				
20			26234005			VINYL COVER	1				FOR 1306
21			B1131528000			FELT	1				
22			10102200			THREAD GUIDE F	1				
23			SM6040860TP			SCREW M4 L=8	1				
24			B9101490000			DRIVER	1				
25			22932800			ACCESSORIE BAG	1				
26			CM600100201			WEEE INFORMATION SHEET	1				FOR JE
27			22932800			ACCESSORIE BAG	1				FOR TYPE L



AST150-200X560



AST1510-150X560



AST1510-100X560

FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	C- ons	Le- vel	Parts No.	Replacement	Supply Code	Parts name	Qty	R- ep. Q- TY	Status	Spec	Remarks
1			70177945			UPSIDE_COVER	1				
2			SM4061255SP			SCREW M6 L=12	14				
3			40026979			FACE_COVER	1				
4			22902506			FACE PLATE	1				
5			SM4041055SP			SCREW	2				
6			40024999			PRESSER_COVER	1				
7			SM4040855SP			SCREW	4				
8			40030828			THREAD_TAKE_UP_LEVER	1				
9			SM4030601SN			SCREW M3X6	2				
10			40010414			THREAD_GUIDE_NO.1	1				
11			SM4061255SP			SCREW M6 L=12	1				
12			26211904			THREAD GUIDE PLATE	1				
13			SM4061255SP			SCREW M6 L=12	1				
14			40025414			L_SHAPED_THREAD_GUIDE	1				
15			NM6040000SN			NUT M4	1				
16			22920508			ARM THREAD GUIDE A	1				
17			SM6040650TP			SCREW	1				
18			SM6040860TP			SCREW M4 L=8	1				
19			B1129210000			FRAME THREAD GUIDE (B	1				
20			SM6040650TP			SCREW	1				
21			13705108			TAKE-UP THREAD GUIDE	1				
22			SM6040650TP			SCREW	1				
23			TA0850604R0			RUBBER PLUG	7				
24			TA1050504R0			RUBBER PLUG	3				
25			TA1250406R0			RUBBER PLUG D=12.5 L=4	1				
26			TA2050406R0			RUBBER PLUG	1				
27			TA2351004R0			RUBBER PLUG	1				
28			40028877			FACE_COVER_CAP	1				
29			40024998			CRANK_ROD_COVER	1				
30			SM4040855SP			SCREW	4				
31			40084115			GREASE PLATE	1				
32			SM4040855SP			SCREW	2				
33			SM8040412TP			SET SCREW M4 L=4	1				
34			SL6040892TN			BOLT	2				
35			10502300			THREAD CUTTER	1				
36			SM4030601SN			SCREW M3X6	1				
37			40027971			MOTOR_COVER	1				
38			SM4041055SP			SCREW	4				
39			40006484			SAFETY PLATE COMPL.	1				
40	*		B3120372000	26037200		SAFETY PLATE	1	1.00			
41	*		40051987			SAFETY PLATE BASE	1				
42	*		SM4040655SP			SCREW M4 L=6	2				
43	*		SM4040855SP			SCREW	2				
44	*		WP0450801SD			WASHER 4.5X10X0.8	2				
45			40032511			THB_SENSOR_CABLE_ASM.	1				
46			40050509			FACE_COVER_CUSHION	1				
47			SM8040412TP			SET SCREW M4 L=4	1				
48			40028834			GUIDE_PLATE	1				
49			40028835			BUSHING	1				
50			40029632			STOP SW ASM.	1				
51	*		23631708			REVERSE FEED SWITCH C	1				
52	*		23631807			REVERSE FEED SWITCH SI	1				
53	*		23631906			REVERSE FEED SWITCH SI	1				
54	*		40029631			STOP SW CORD ASM	1				
55	*		EA9500B0100			CABLE BAND	1				
56	*		32002305			STOP SW BRACKET	1				
57	*		32002404			STOP SW GUIDE	1				
58	*		SS7110740TP			SCREW 11/64-40 L=7	1				
59			40031336			FLAT_BAG	1				
60			40013640			JUKI GREASE B TUBE	1				
61			40006323			JUKI GREASE A TUBE	1				
62			40036110			GREASE JOINT_B	1				
63			SL6084092TN			BOLT	1				